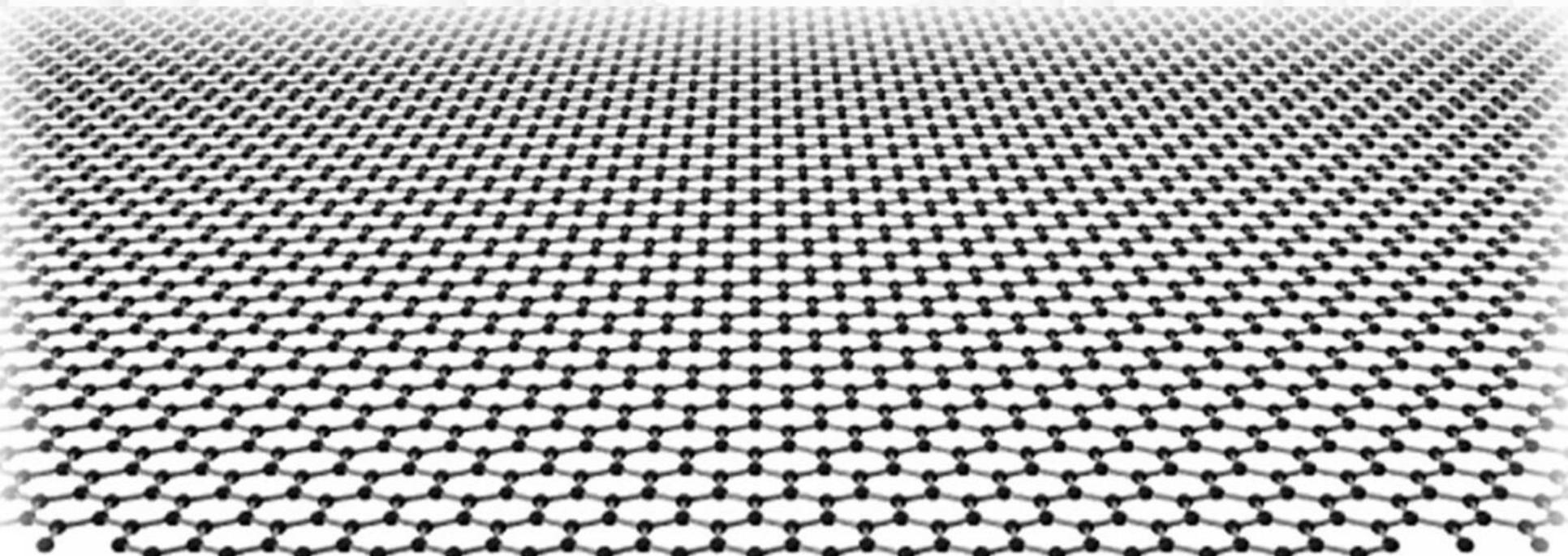
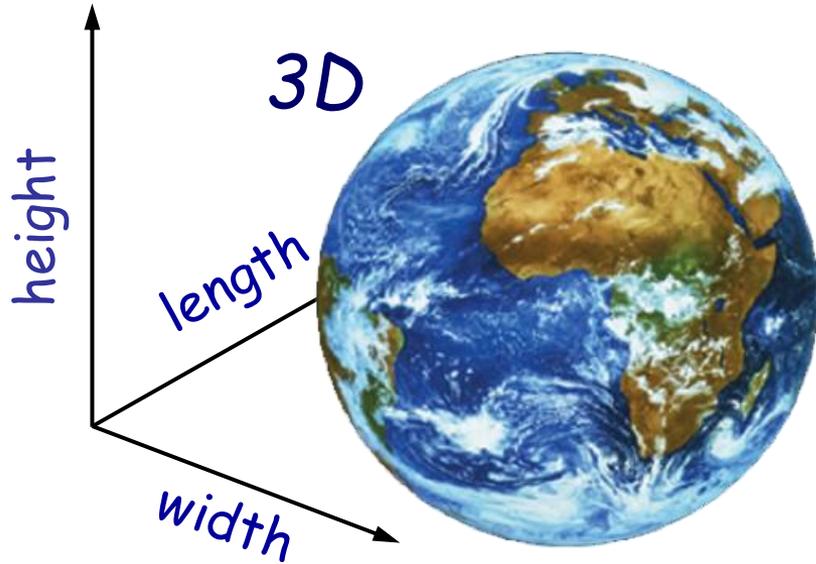


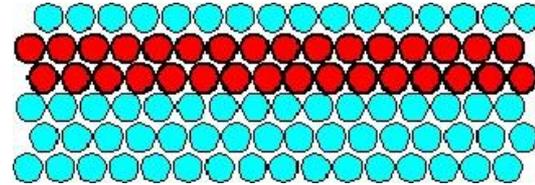
Graphene: Magic of Flat Carbon



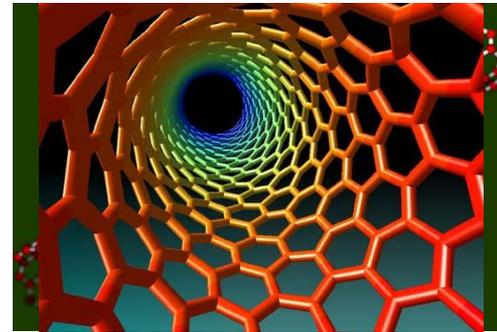
All Natural Materials Are 3D



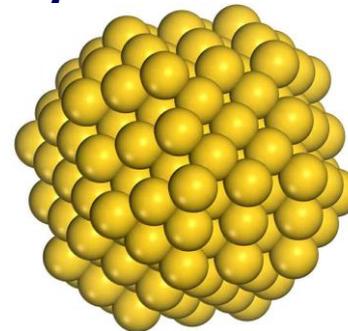
quasi-2D



quasi-1D



quasi-0D



Nature Utilizes All Dimensions

400 carbon atoms at 2000 K



Fasolino (Nijmegen)

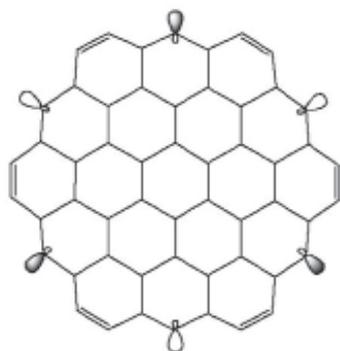
GROWTH
↓
HIGH
TEMPERATURES
↓
VIBRATIONS
MOST VIOLENT
IN LOW D

growth of macroscopic 2D objects is strictly forbidden

Peierls; Landau; Mermin-Wagner; ...

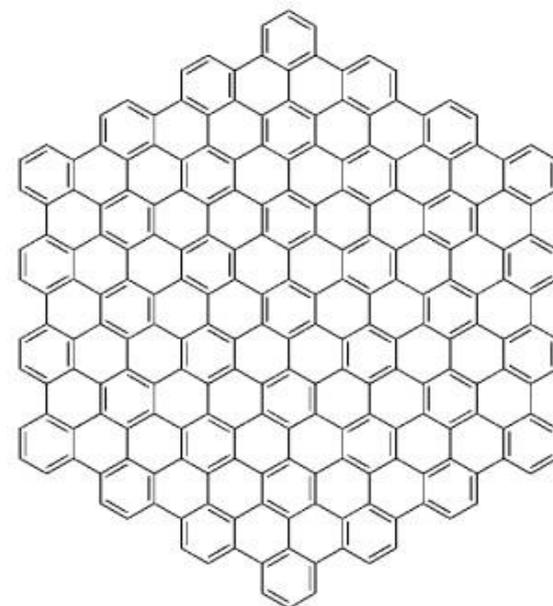
(only nm-scale flat crystals possible to grow in isolation)

No Bottom-Up for 2D Crystals

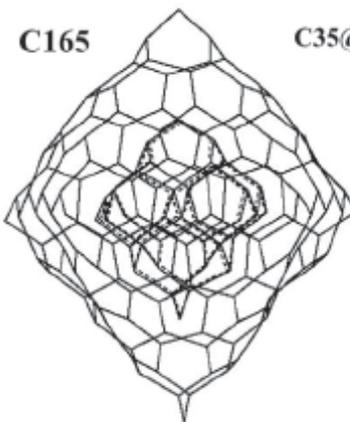


C54

initial 18 d.b.
final 6 d.b.

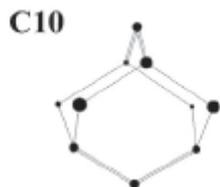


largest known
flat hydrocarbon:
222atoms/37rings
(Klaus Müllen 2002)



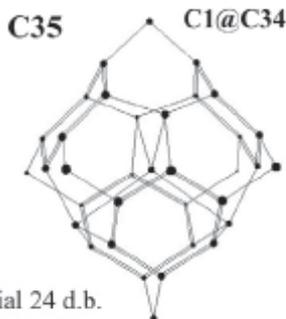
C165

C35@C130



C10

initial 16 d.b.
final 8 d.b.

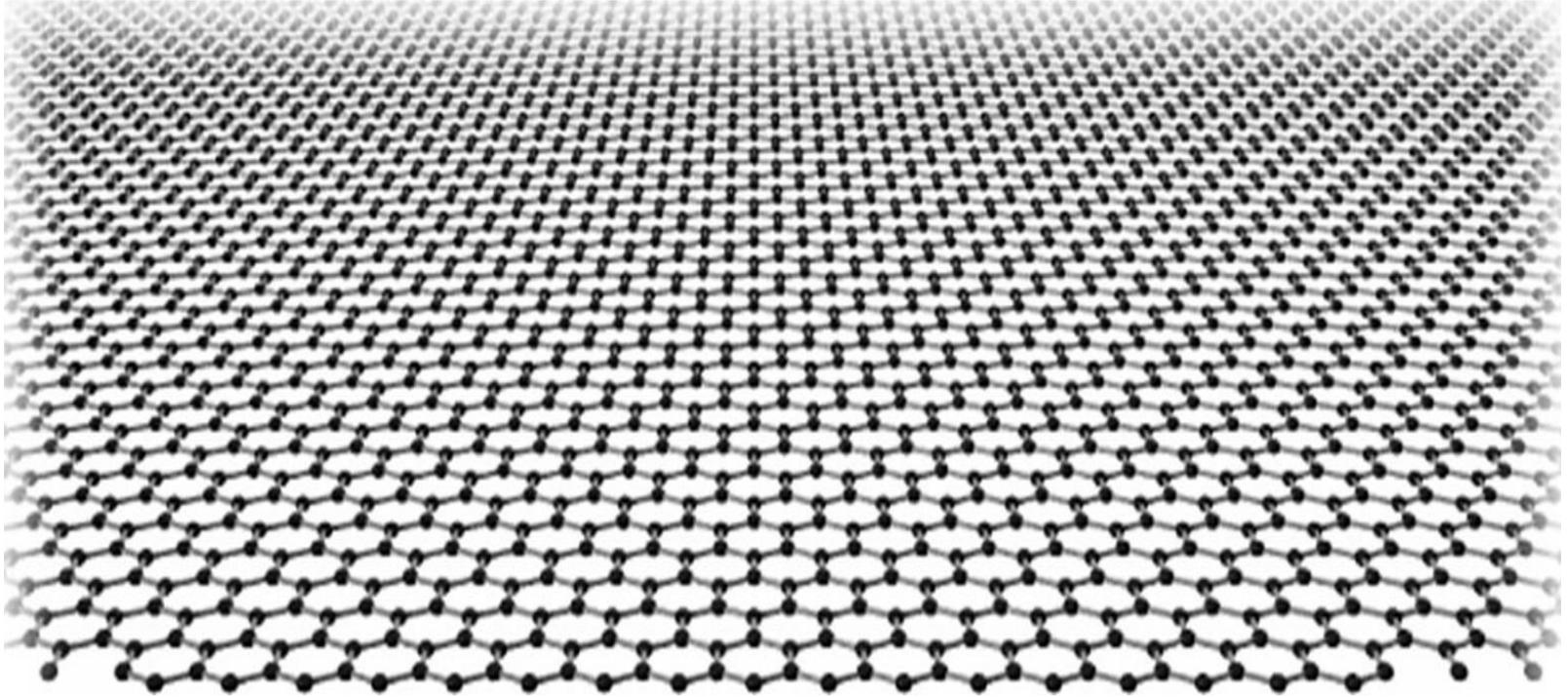


C35

C1@C34

initial 24 d.b.
final 12 d.b.

the FLAT sheet is
least stable configuration
for <24,000 atoms (Don Brenner 2002)

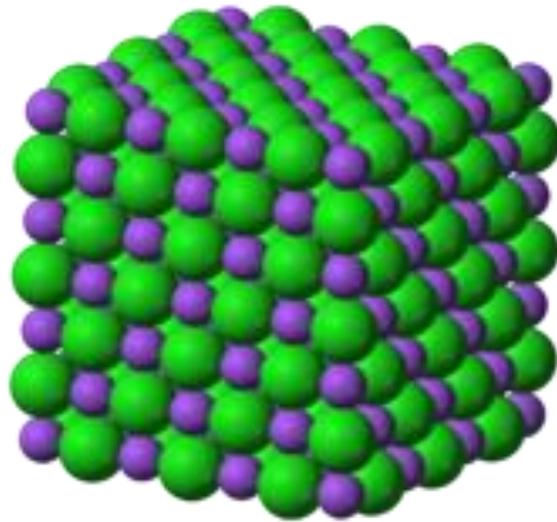


ONE-ATOM-THICK OBJECTS,
HUGE MACRO-MACROMOLECULES?

(not only graphene)

Can We Get One-Atom-Thick Materials?

*forbidden growth
does not mean cannot be made*



*just extract
one atomic plane from a bulk crystal*

isolating individual atomic planes

*epitaxial
growth*

**MANY MANY
DIFFERENT**

EPITAXIAL SYSTEMS

including graphitic layers

Grant 1970 (on Ru)

Bommel 1975 (SiC)

McConville 1986 (on Ni)

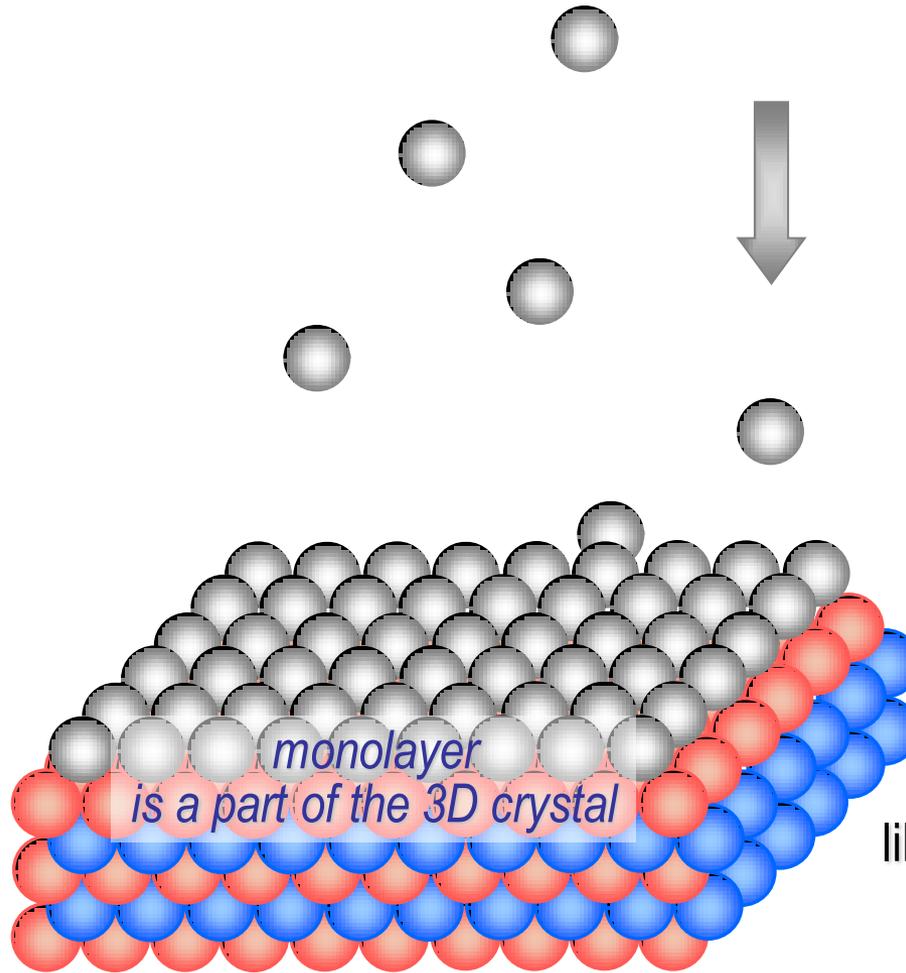
Land 1992 (on Pt)

Nagashima 1993 (on TiC)

Forbeaux 1998 (SiC)

de Heer 2004 (SiC)

.....



starting point
in <<2004

suggested in print:
Nature Mater 2007

*let us remove
the substrate
chemically,*

like SiN or α C membranes

GOAL: NOT EPITAXIAL LAYERS

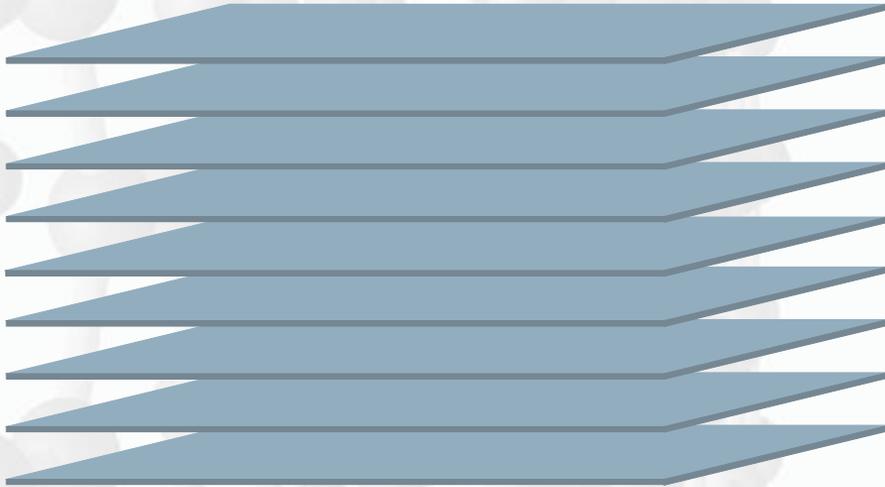
but rather

MACROMOLECULES, ISOLATED ATOMIC PLANES

extracting individual atomic planes

3D LAYERED MATERIAL

*extract individual
planes*

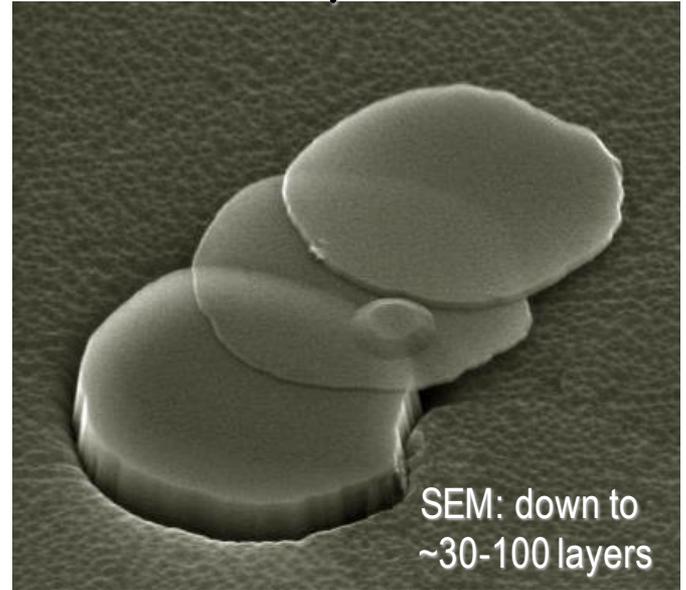


start with graphite
need strong in-plane bonds



Also: Kurtz 1991; [Ebbesen 1995](#); Ohashi 1997
[Ruoff 1999](#); [Philip Kim 2005](#); McEuen 2005

split into increasingly
thinner "pancakes"



one atomic plane deposited on Si wafer



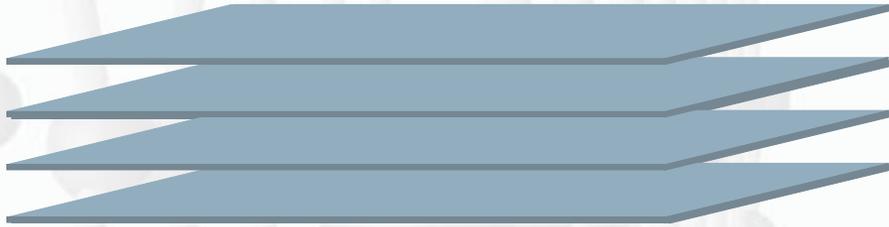
until we found
a single layer
called GRAPHENE

Manchester, *Science* 2004; *PNAS* 2005

extracting atomic planes en masse

SPLIT INTO
ATOMIC PLANES

ANY LAYERED MATERIAL



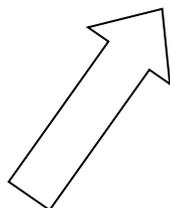
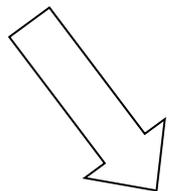
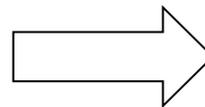
WHEN YOU KNOW THAT
ISOLATED ATOMIC PLANES CAN EXIST

Splitting Graphite into Graphene

15 min centrifugation

Manchester, Nanolett '08

Coleman et al, *Nature Nano* '08

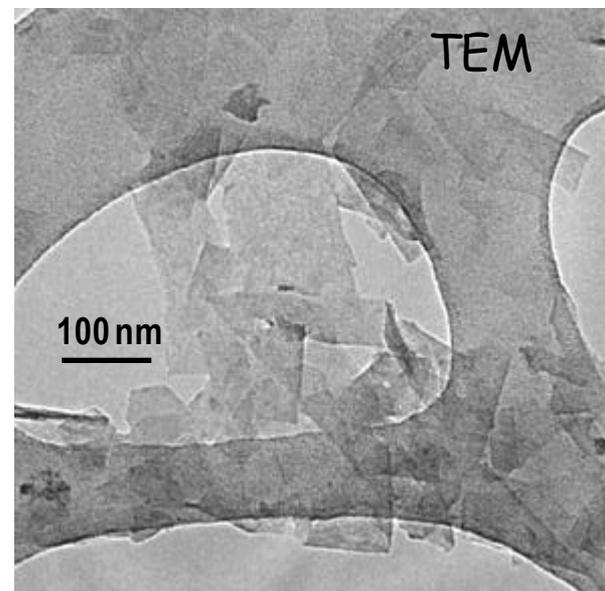


few hours
sonication
in organic
solvent
(chloroform,
DMF, etc)



relevant literature:
INTERCALATED GRAPHITE
TEM observations
of ultra-thin graphite/graphene
from Boehm 1962
to Horiuchi 2004
see Dresselhaus' review 1981

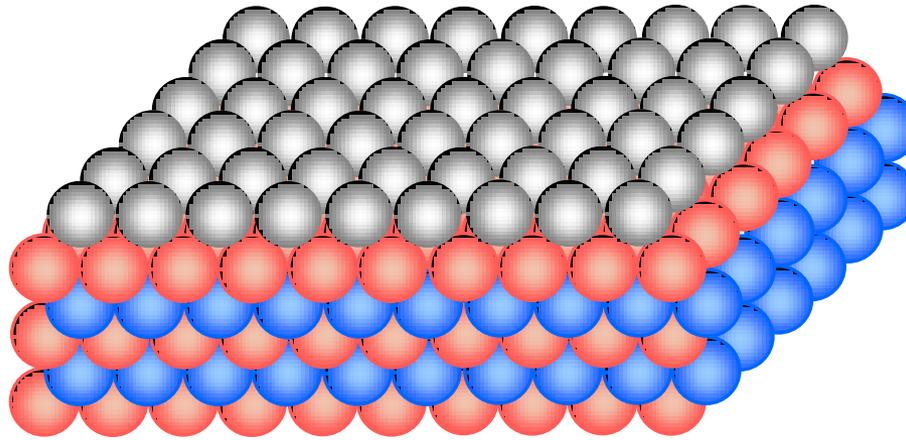
RENAISSANCE
starting with **graphene oxide**:
Ruoff, *Nature* 2006
also, Kern's, Kaner's groups



Chemically Removing Bulk

starting point
in <<2004
suggested in
Nature Mater 2007

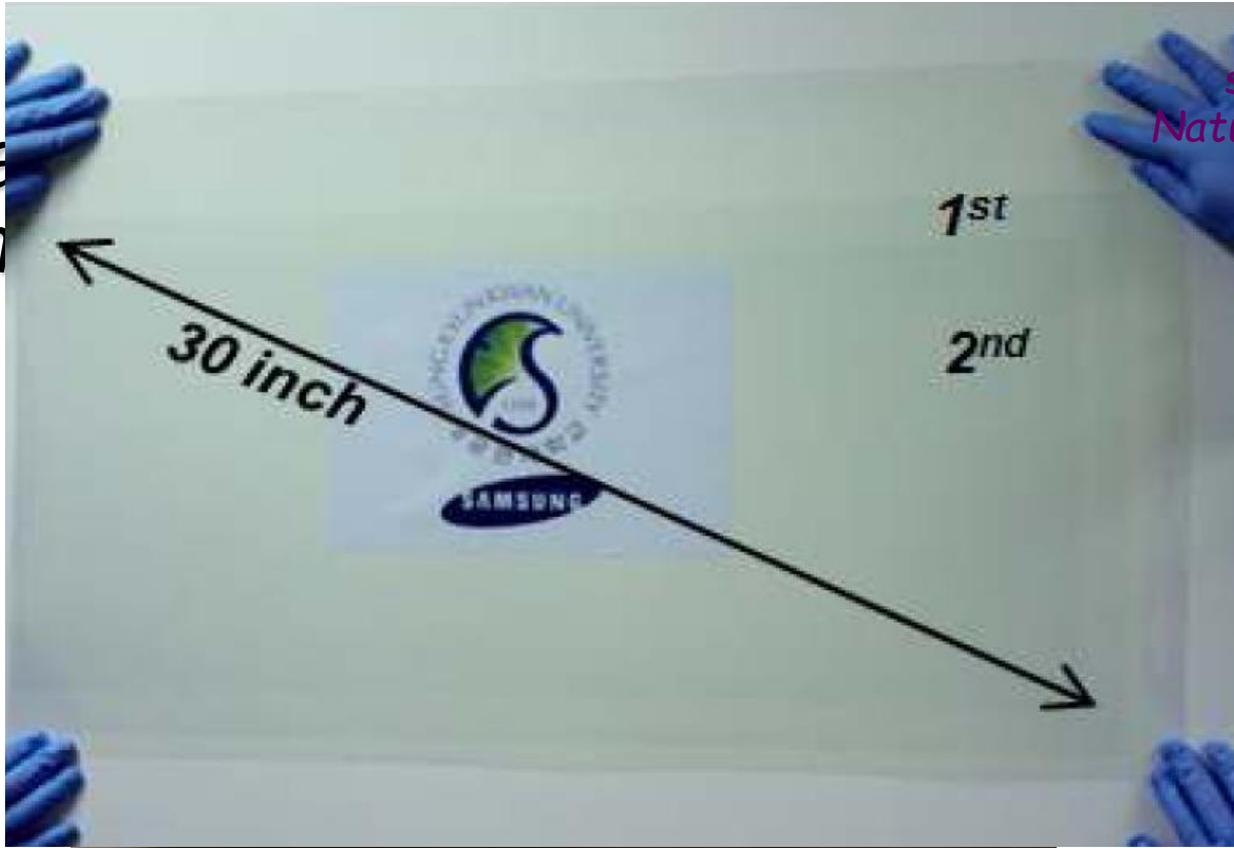
*epitaxial
growth*
↓
*removal
substrate*
↓
transfer



making 2D crystals out of epitaxial layers

Chemically Removing Bulk

epitaxial
growth



starting point
in <<2004

suggested in
Nature Mater 2007

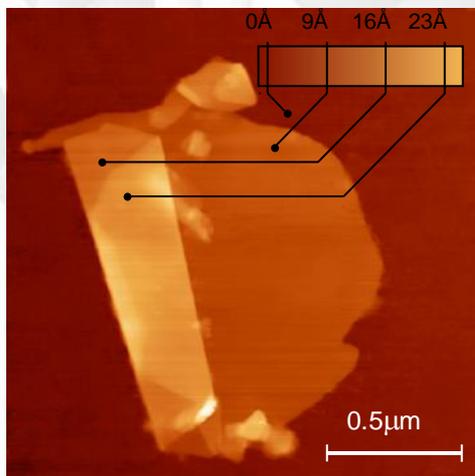
carbon poisoning
and **Cu** surfaces

HIGH QUALITY
GRAPHENE

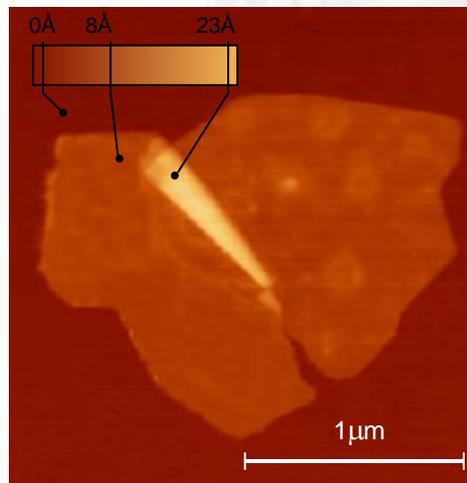
FIRST DEMONSTRATED
SKKU Samsung 30 inch graphene wafers'
Kong et al, Nano Lett 2009; Hong et al, Nature 2009
Ruoff et al, Science 2009

Many Other 2D Materials Possible

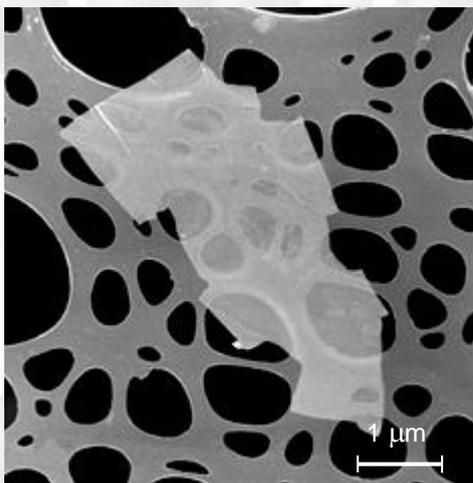
2D boron nitride in AFM



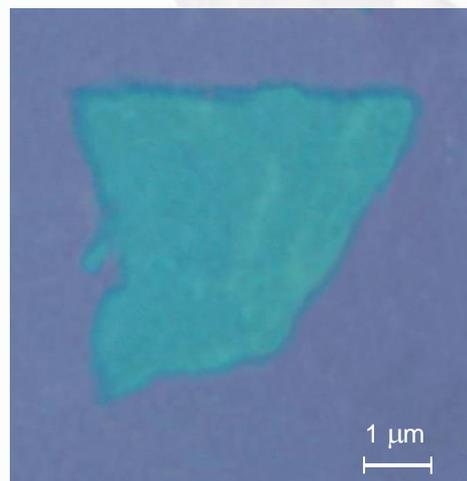
2D NbSe₂ in AFM



also,
2,3,4... layers



2D Bi₂Sr₂CaCu₂O_x in SEM



2D MoS₂ in optics

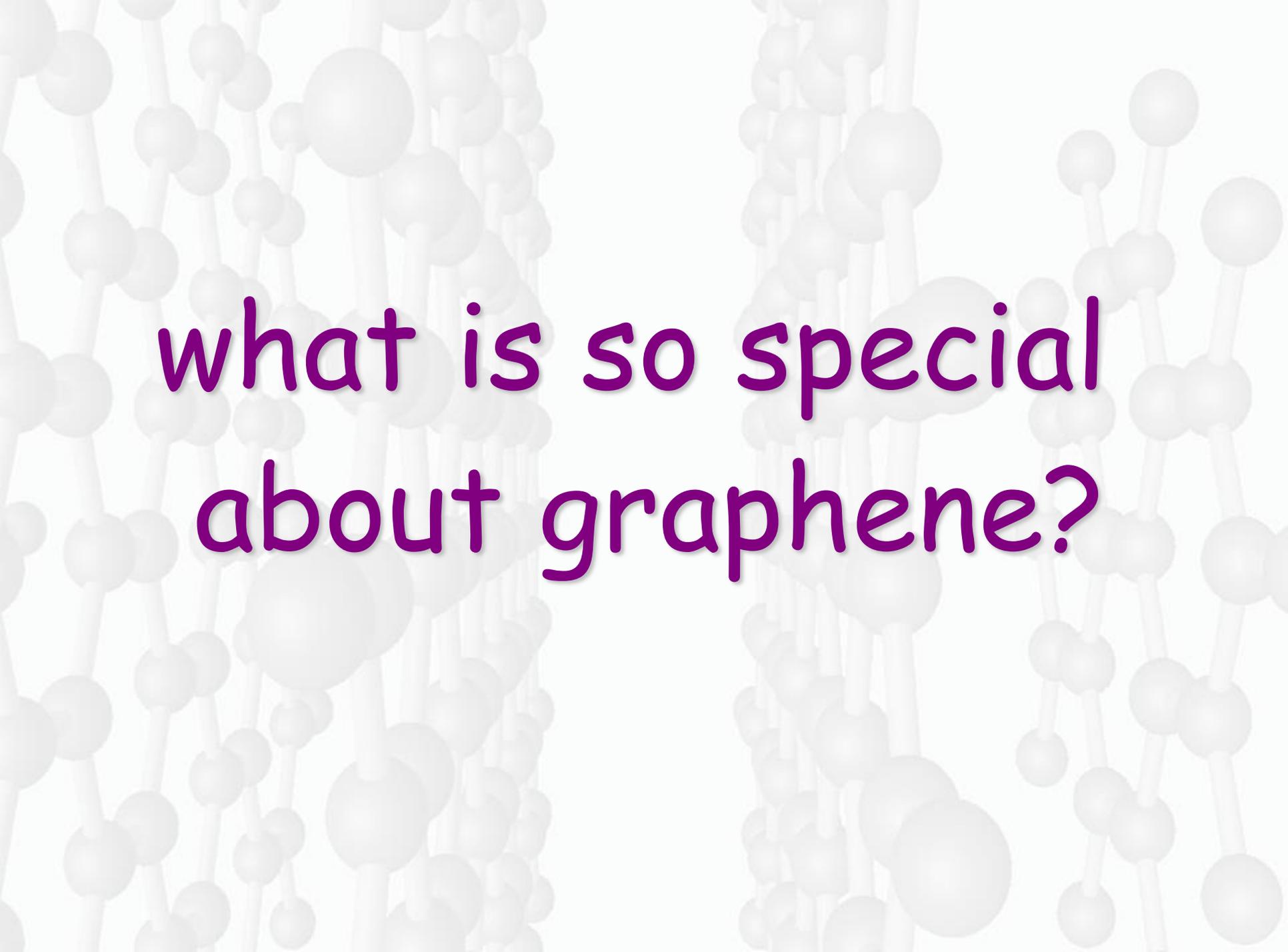
MESSAGE TO TAKE AWAY

MATERIALS OF A NEW KIND: ONE ATOM THICK

(atomic planes of graphite and other materials were known before as constituents of 3D systems but not as *ISOLATED* 2D crystals)

2D MATERIALS: not only from naturally layered materials; any epitaxially grown monolayer with strong bonds

bits of graphene present in every pencil trace
- *important to isolate, study, prove they are worth of studying and eventually make use of them -*

The background of the slide features a repeating pattern of a molecular structure. It consists of numerous light gray spheres of varying sizes connected by thin, light gray rods, creating a complex, lattice-like appearance that resembles a portion of a crystal or a polymer chain. The spheres are arranged in a somewhat regular but slightly irregular grid, with some larger spheres interspersed among smaller ones. The overall effect is a textured, scientific backdrop.

what is so special
about graphene?

GRAPHENE'S SUPERLATIVES

thinnest imaginable material

strongest material 'ever measured' (theoretical limit)

stiffest known material (stiffer than diamond)

most stretchable crystal (up to 20% elastically)

record thermal conductivity (outperforming diamond)

highest current density at room T

(million times of those in copper)

highest intrinsic mobility (100 times more than in Si)

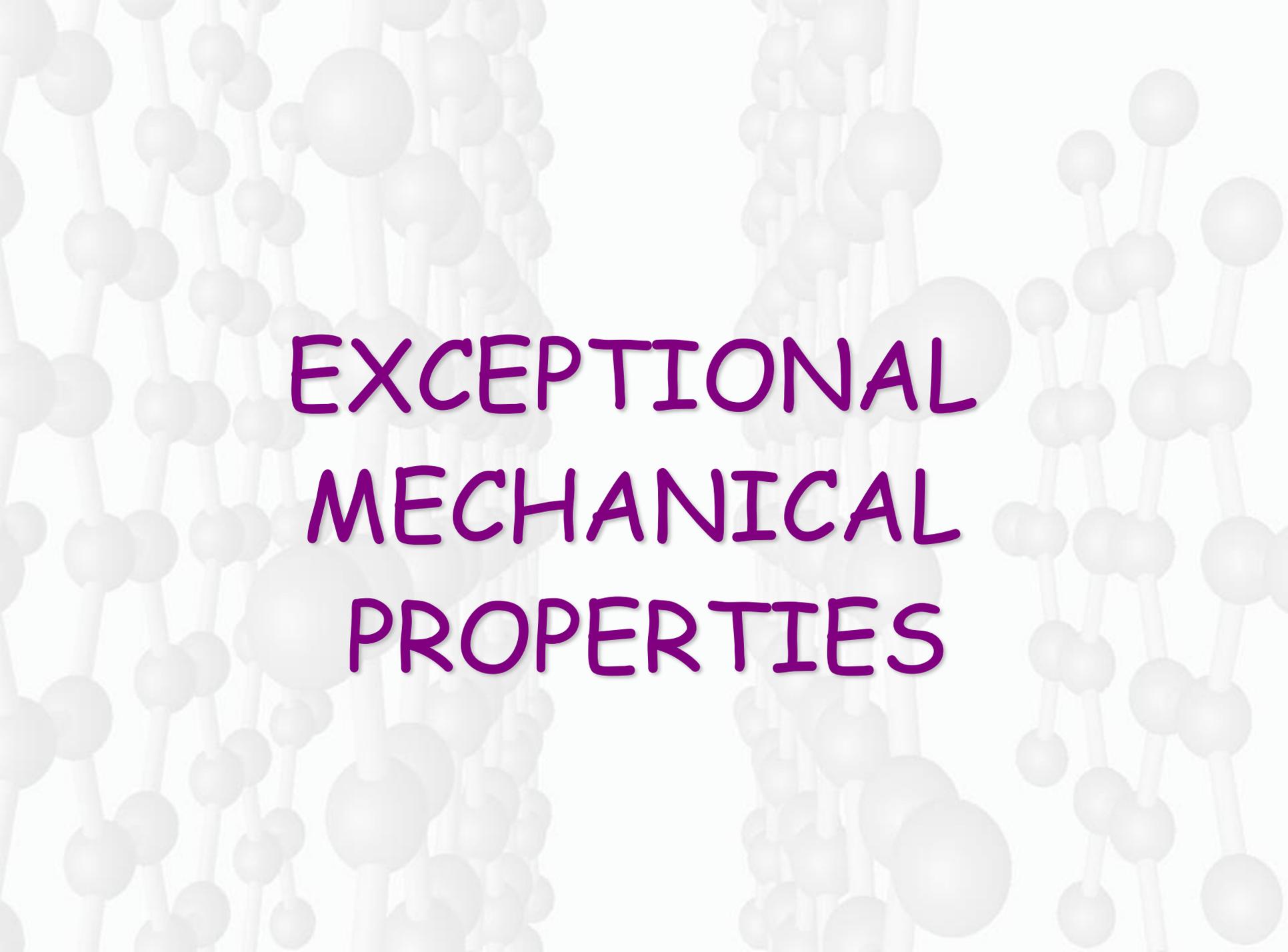
conducts electricity in the limit of no electrons

lightest charge carriers (zero rest mass)

longest mean free path at room T (micron range)

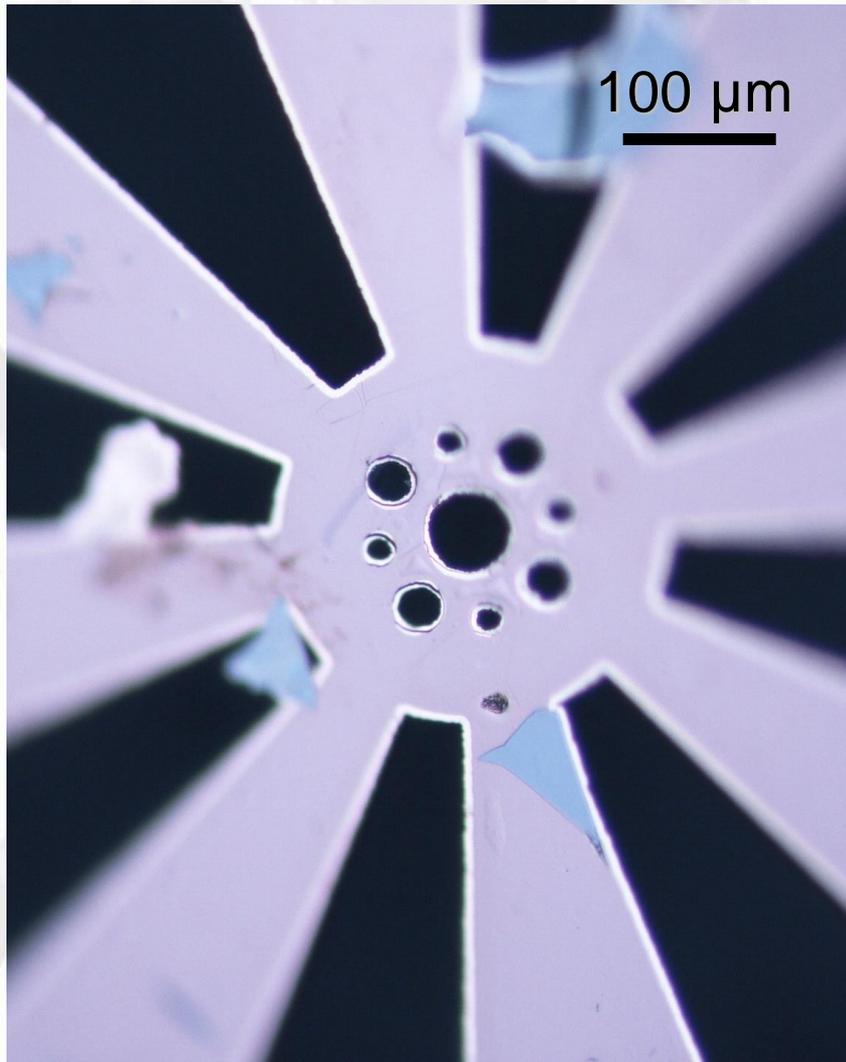
most impermeable (even He atoms cannot squeeze through)

... ..

The background of the slide features a repeating pattern of a molecular structure. It consists of light gray spheres of varying sizes connected by thin, light gray rods, creating a lattice-like appearance. The spheres are arranged in a somewhat regular grid, with some larger spheres interspersed among smaller ones. The overall effect is a subtle, scientific aesthetic.

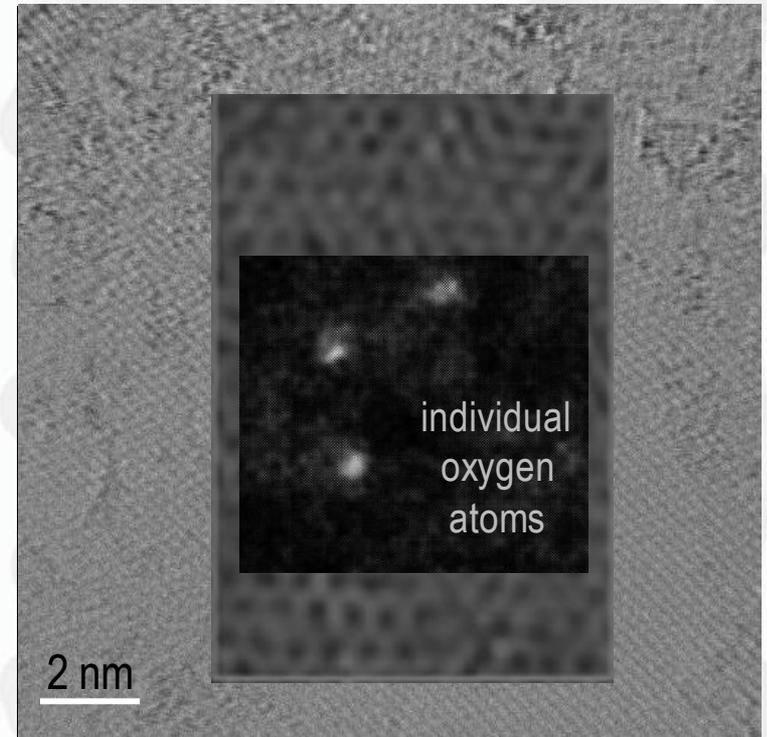
EXCEPTIONAL MECHANICAL PROPERTIES

Graphene Membranes



one-atom-thick
single-crystal membranes

graphene lattice
in SuperSTEM

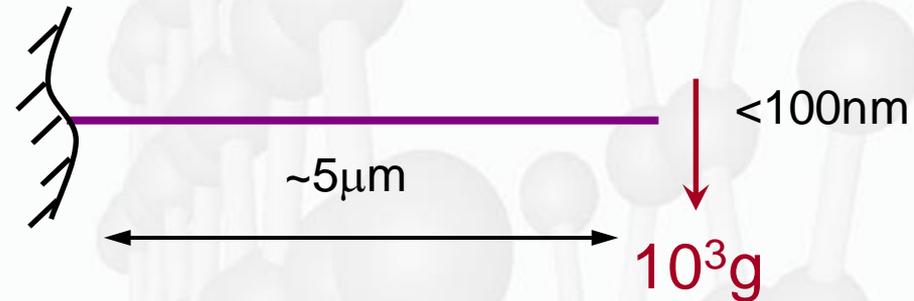
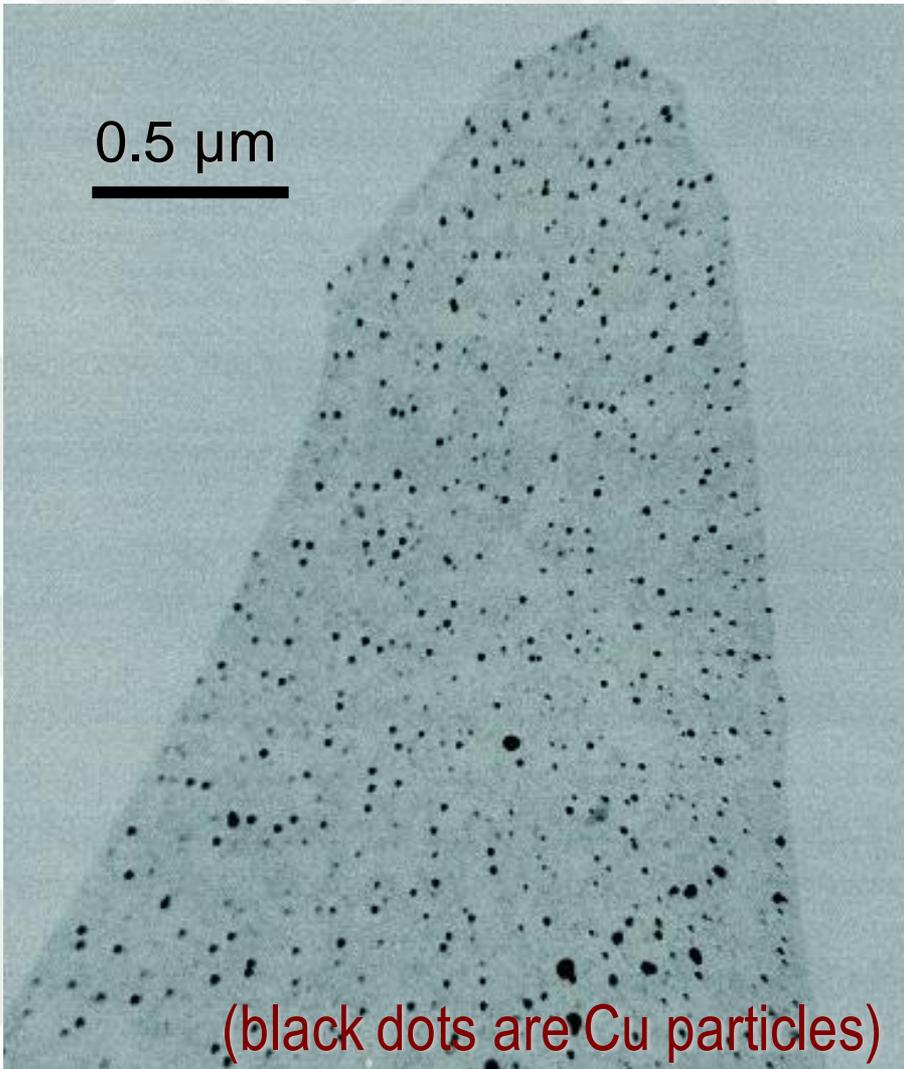


Manchester, *Nanolett* '08; *Nature Nano* '08

see J. Meyer 2007-2009

Unsupported Graphene

Manchester, Nanolett '08



graphene crystallites
DO NOT ROLL UP OR BEND !

careful studies by AFM

Young's modulus ~ 1 TPa
intrinsic strength 40 N/m

Hone, *Science* 2008

Van der Zant, *APL* 2007

graphene slivers are extremely stiff

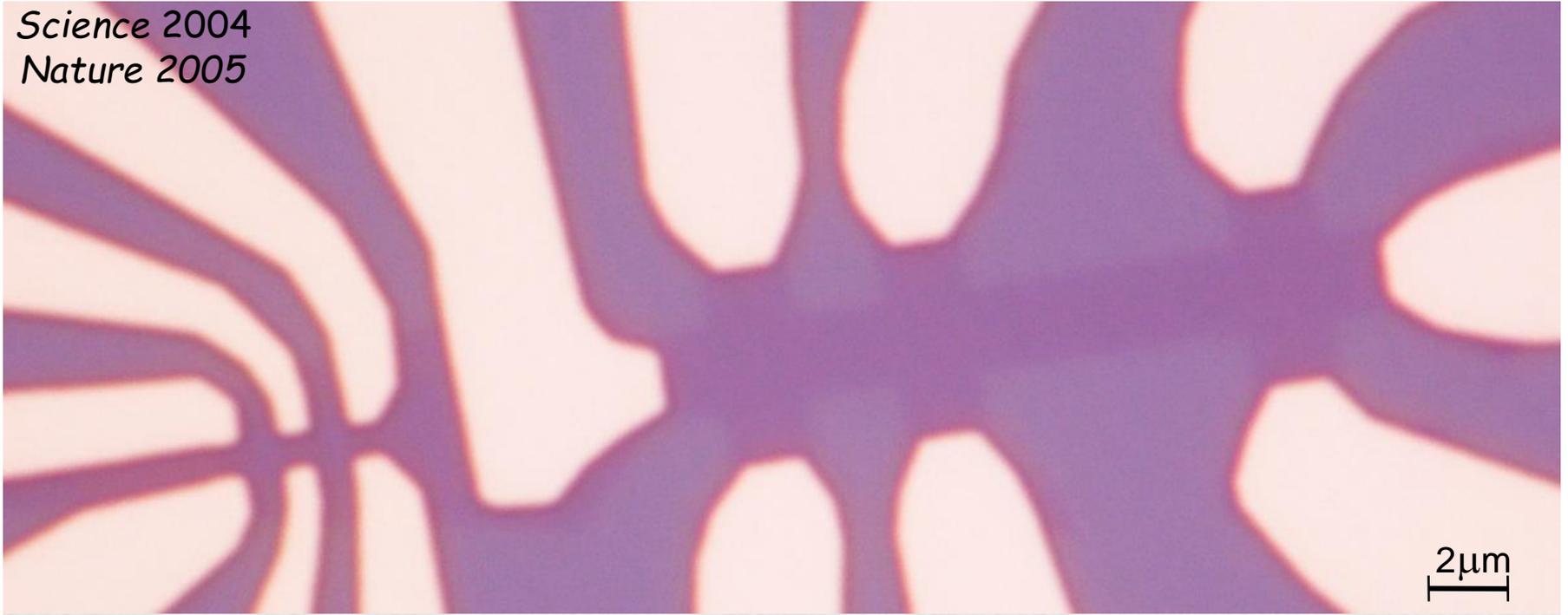
high Young's modulus as of carbon nanotubes

The background of the image features a repeating pattern of a molecular structure. It consists of numerous spheres of varying sizes connected by thin, light-colored rods, creating a complex, three-dimensional lattice-like appearance. The spheres are rendered with soft shading, giving them a realistic, three-dimensional look. The overall color palette is light and neutral, with the text providing a strong contrast.

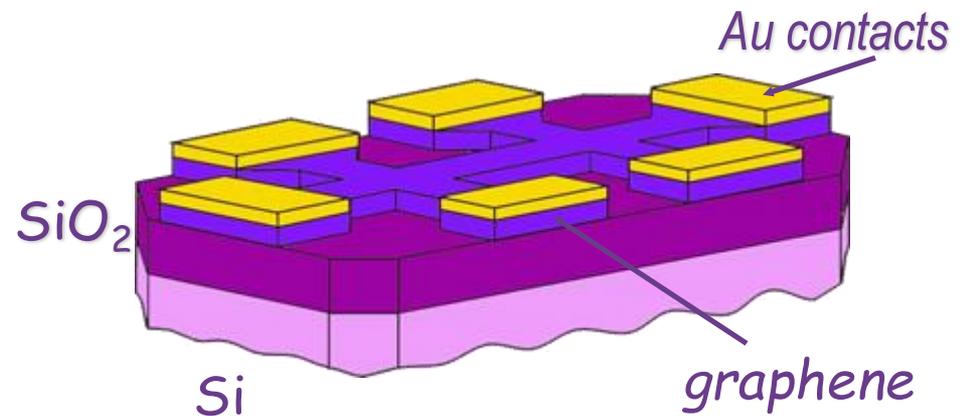
EXCEPTIONAL
ELECTRONIC
QUALITY

Our Graphene Devices

Science 2004
Nature 2005



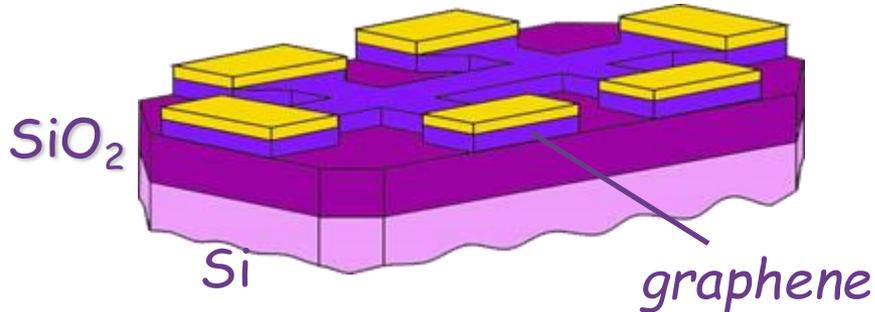
- optical imaging
- SEM imaging
- design
- fabrication



AMBIPOLEAR ELECTRIC FIELD EFFECT

Manchester, Science 2004

the field effect proved
to be a very powerful tool

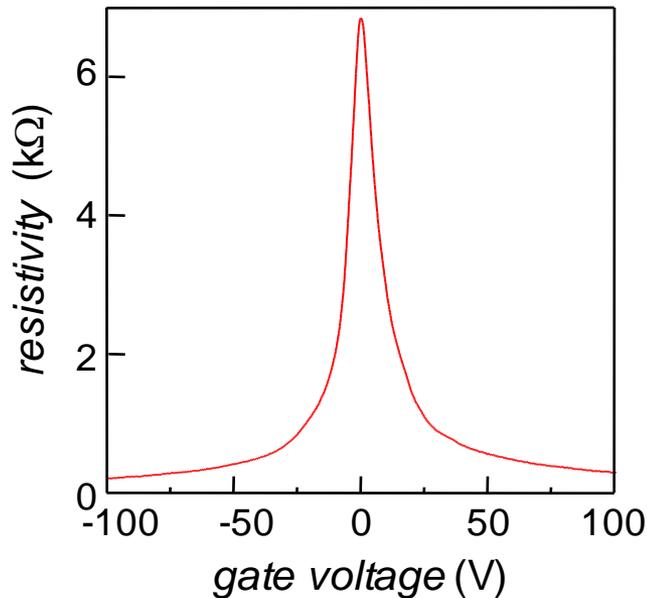


ELECTRONIC QUALITY

carrier mobility routinely:
up to $\sim 15,000 \text{ cm}^2/\text{V}\cdot\text{s}$ at 300K

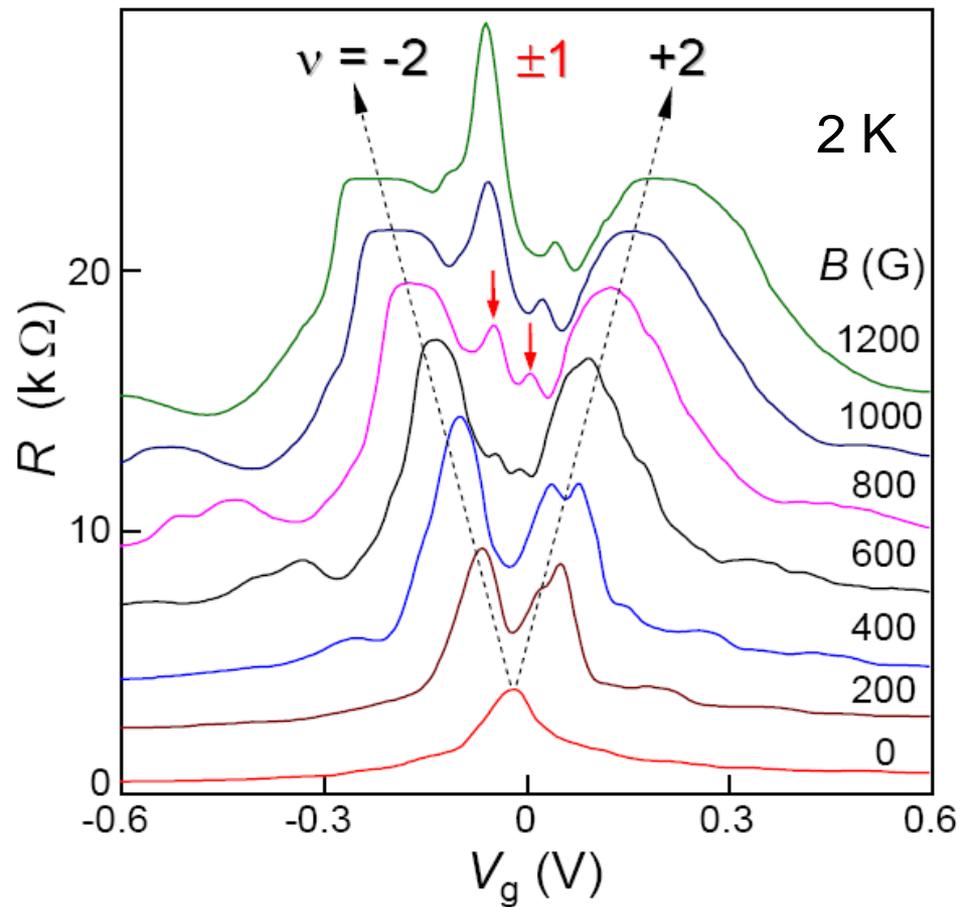
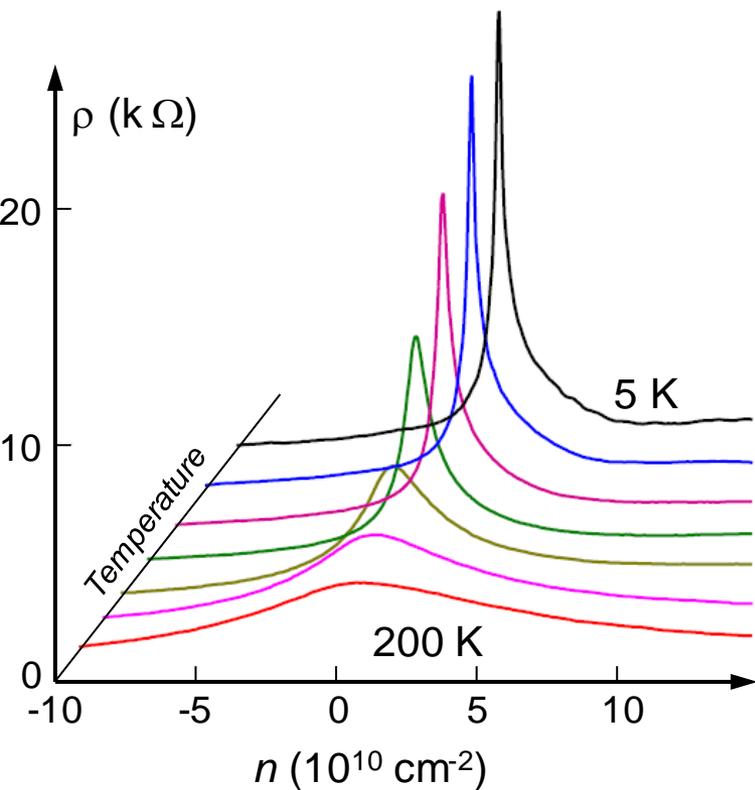
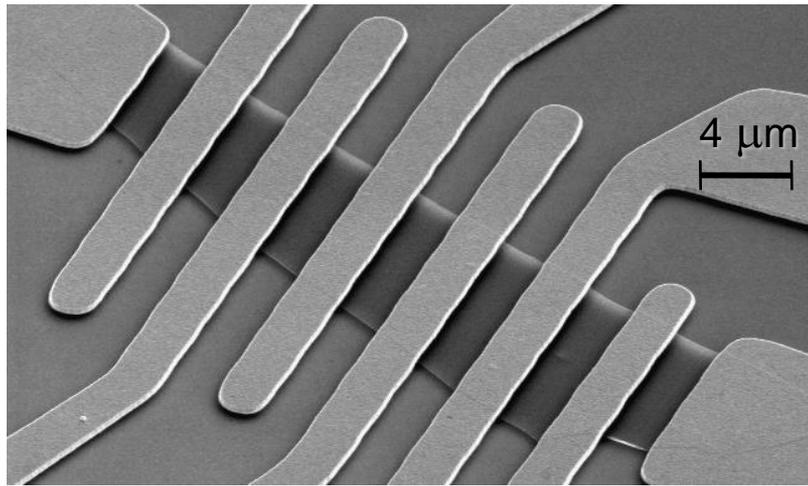
intrinsic (phonon-limited):
 $> 200,000 \text{ cm}^2/\text{V}\cdot\text{s}$ at 300K
(higher than in any other material)

Manchester, PRL 2008



ballistic transport
on submicron scale
under ambient conditions

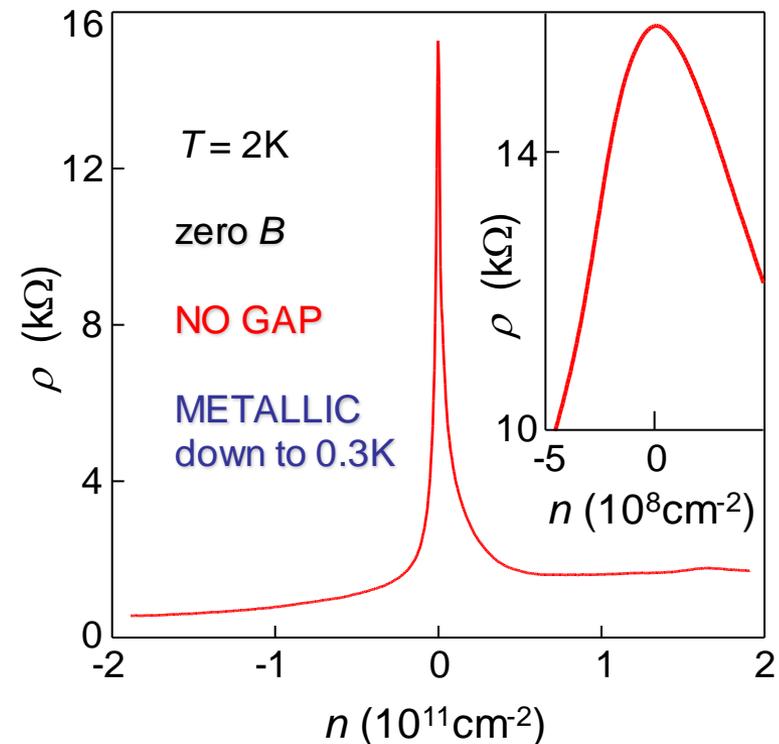
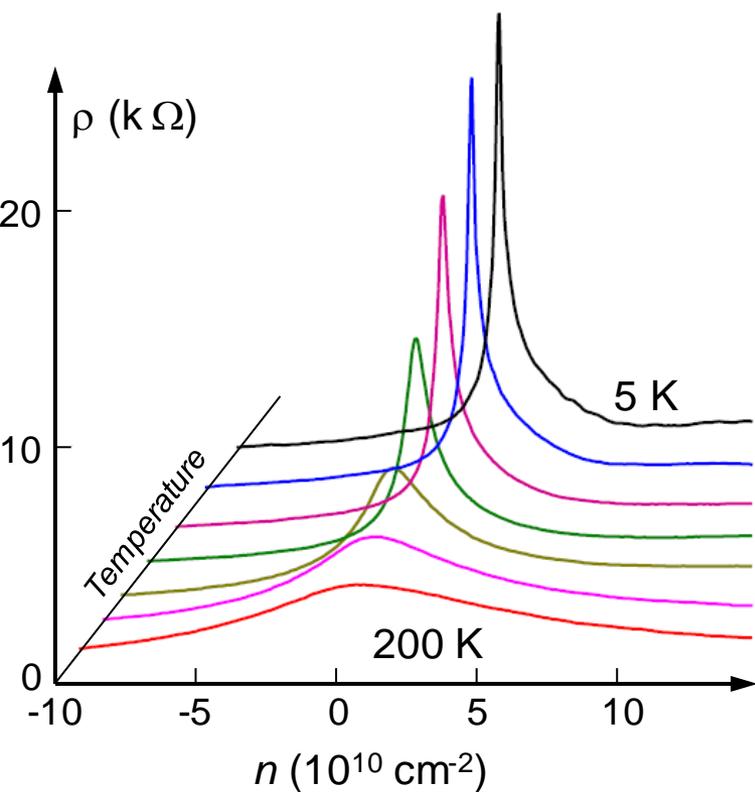
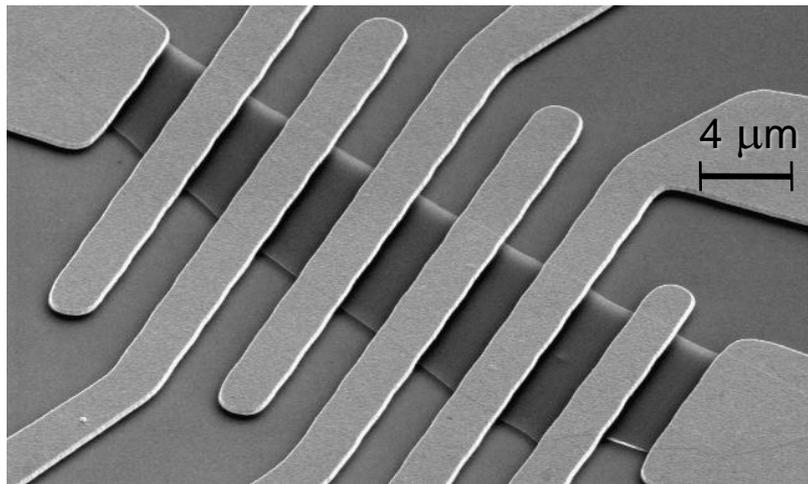
suspended devices



SdH oscillations start < 100 G
level degeneracy lifted < 600 G

mobilities $> 1,000,000$ cm 2 /V \cdot s
remnant doping $< 10^9$ cm $^{-2}$
charge inhomogeneity $< 10^8$ cm $^{-2}$

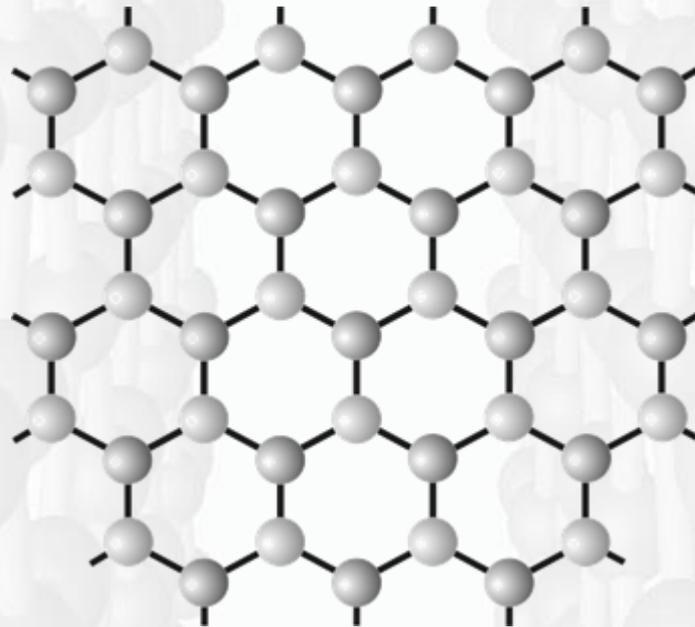
suspended devices



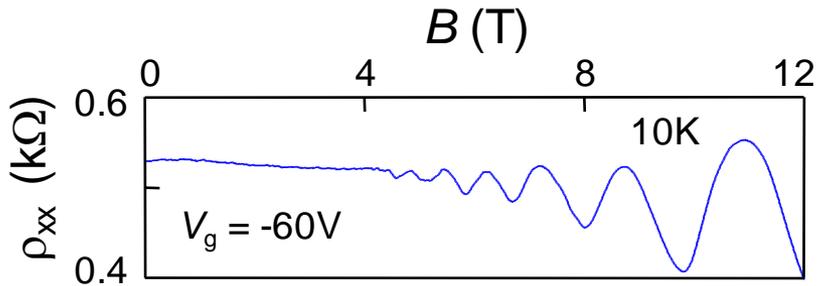
charge inhomogeneity $< 10^8$ cm $^{-2}$
less than ONE DIRAC FERMION
per micron-sized device
(no electron-hole puddles)

can probe the Dirac point
within < 0.1 meV or ONE particle

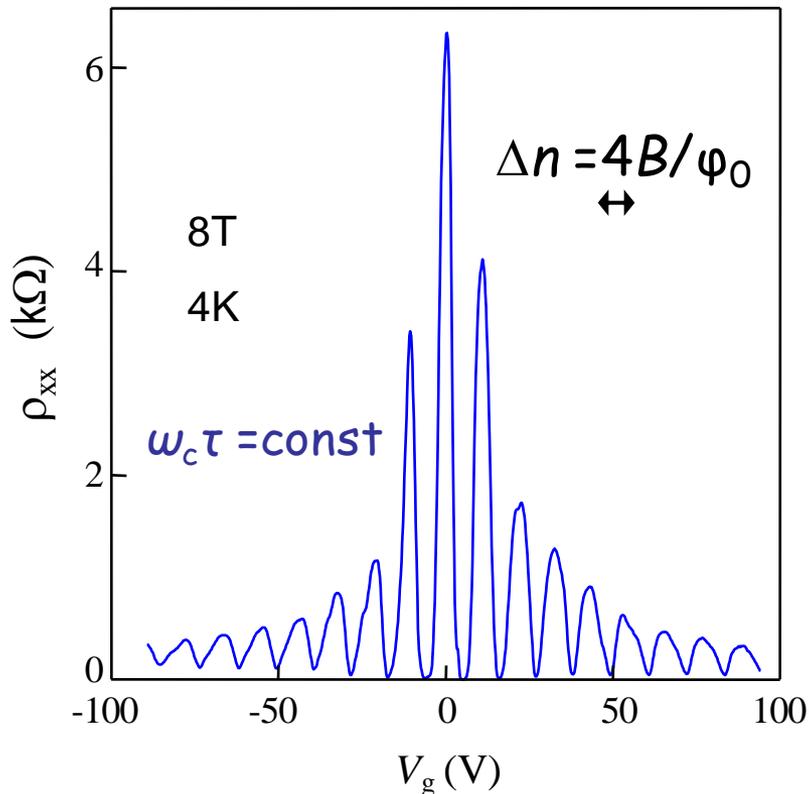
EXCEPTIONAL ELECTRONIC STRUCTURE



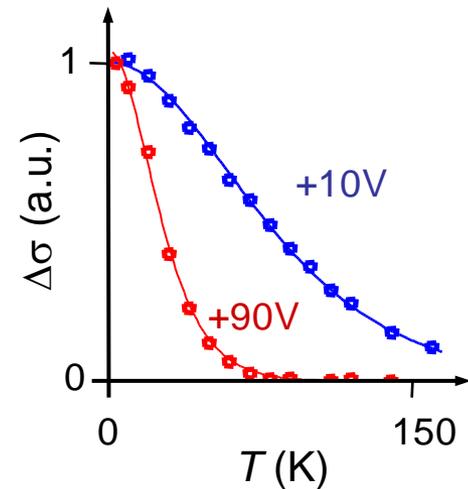
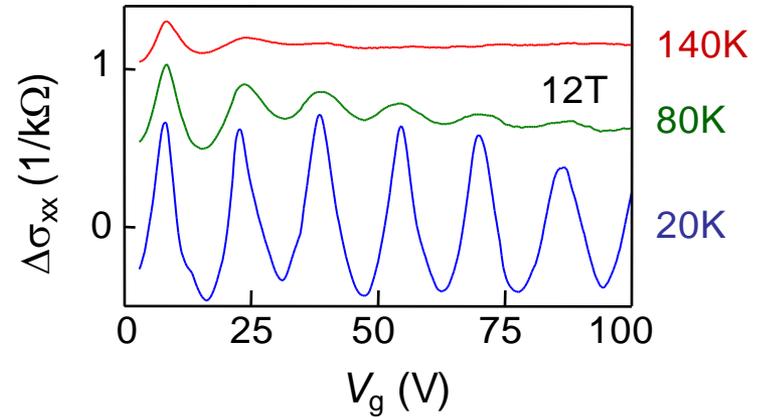
Finding Electronic Structure



degeneracy $f = 4$
two spins & two valleys



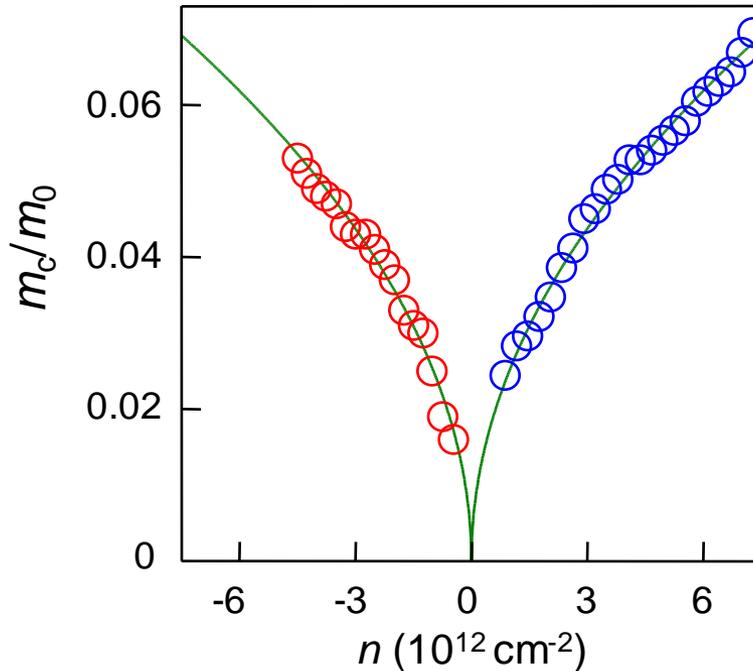
Manchester, Science '04 & Nature '05



$$\Delta\sigma_{xx} \propto T / \sinh\left(\frac{2\pi^2 k_B T m_c}{\hbar e B}\right)$$

Finding Electronic Structure

mass of charge carriers strongly depends on concentration



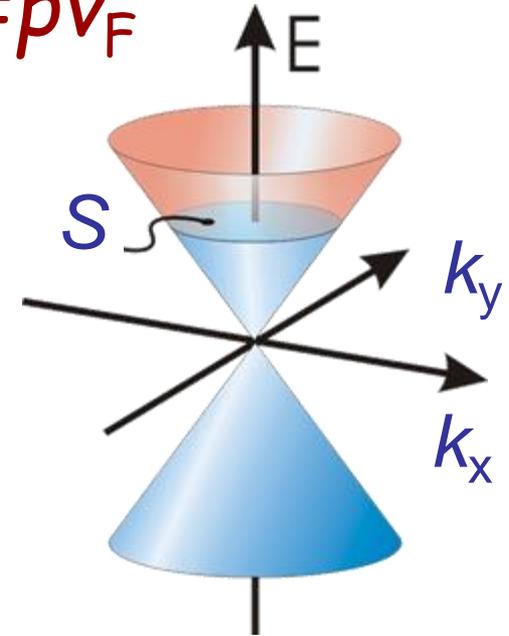
$$B_F = (\hbar/2\pi e) S \text{ and } m_c = (\hbar^2/2\pi) \partial S / \partial E$$

experimental dependences

$$B_F \sim n \text{ and } m_c \sim n^{1/2}$$

necessitates $S \sim E(k)^2$ or $E \sim k$

$$E = p v_F$$



ZERO REST MASS:

effective mass

$$E = m_c v_F^2$$

$$v_F = 10^6 \text{ m/s } \pm 5\%$$

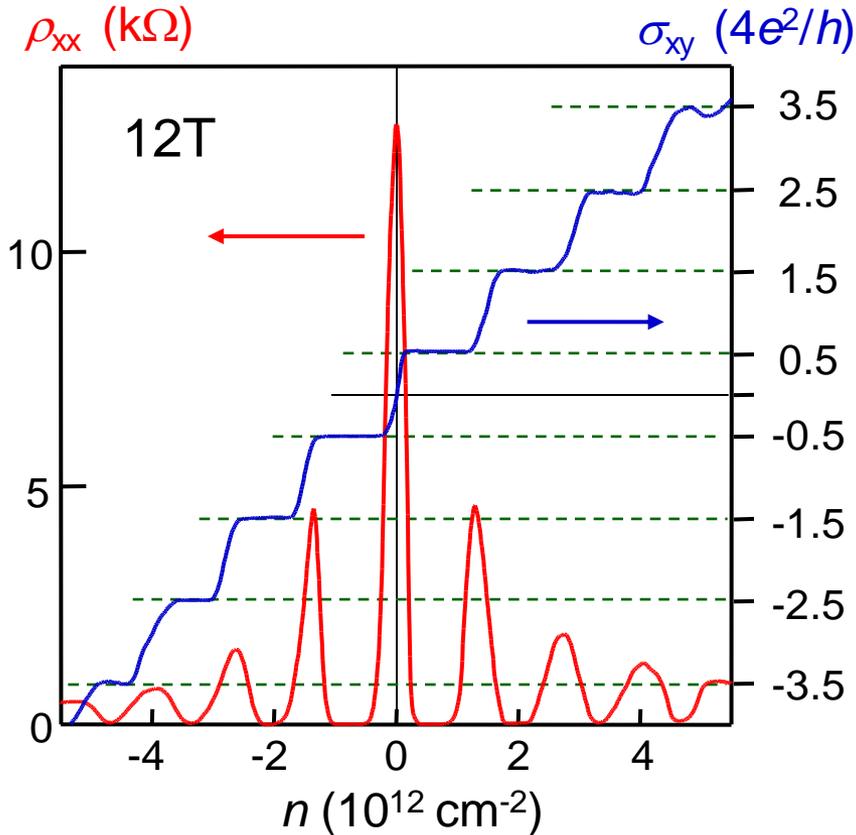
in agreement with theory:

Wallace 1947, McClure 1956, Semenoff 1984

massive & massless Dirac fermions

half-integer QHE

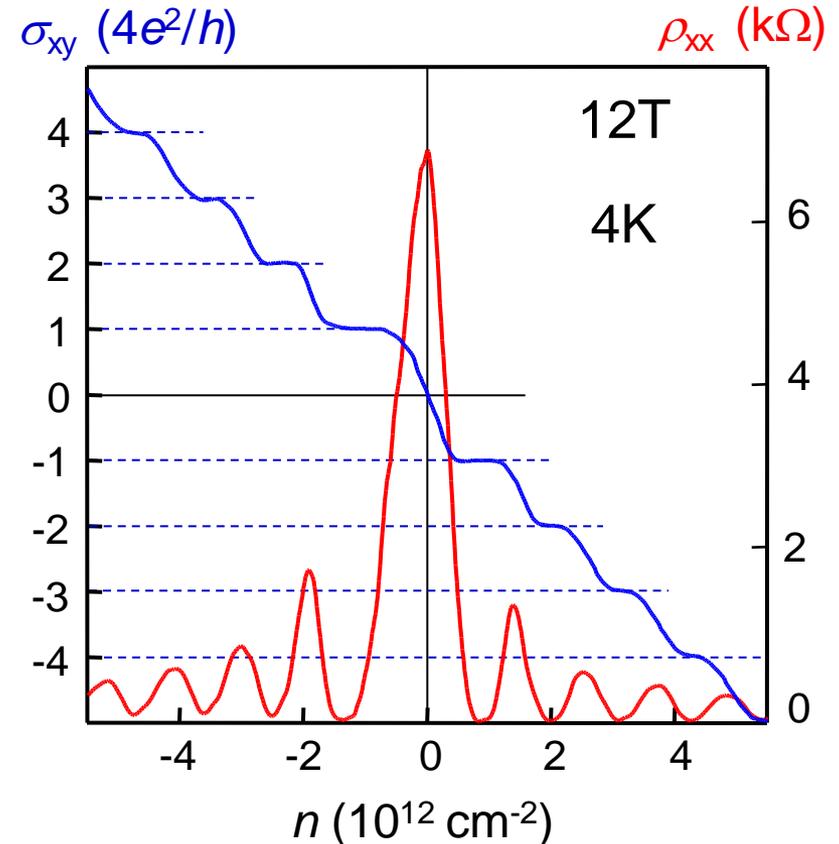
relativistic analogue of integer QHE



$$E \propto \pm \sqrt{B \cdot N}$$

Manchester, *Nature* '05; Columbia, *Nature* '05

"anomalous" QHE



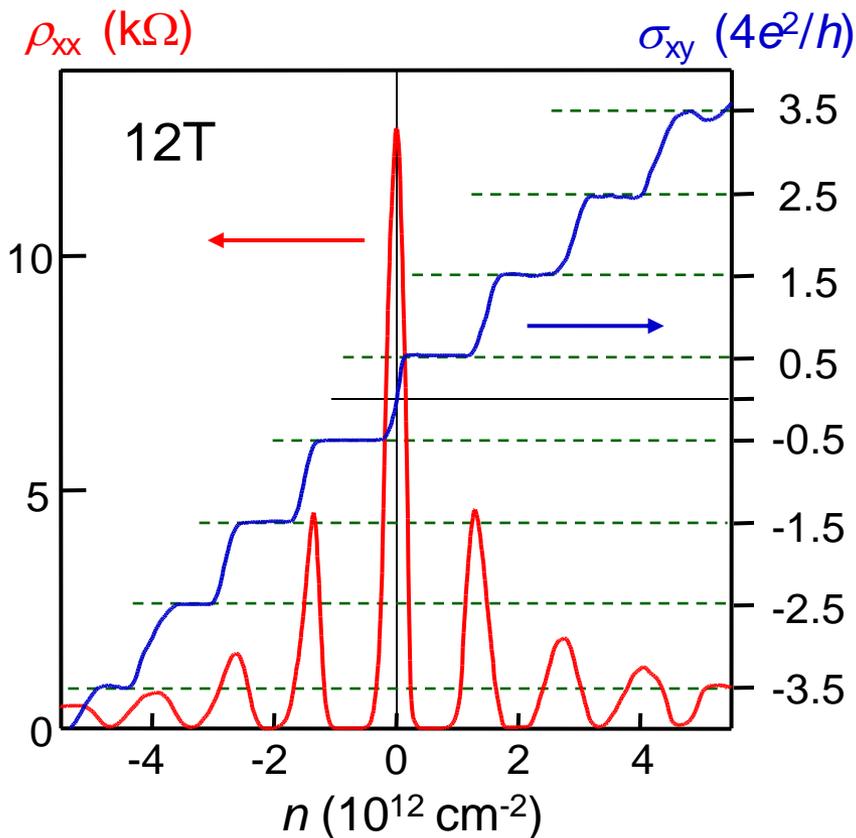
$$E \propto \pm B \sqrt{N(N-1)}$$

Manchester+Lancaster, *Nature Phys* '06

massive & massless Dirac fermions

half-integer QHE

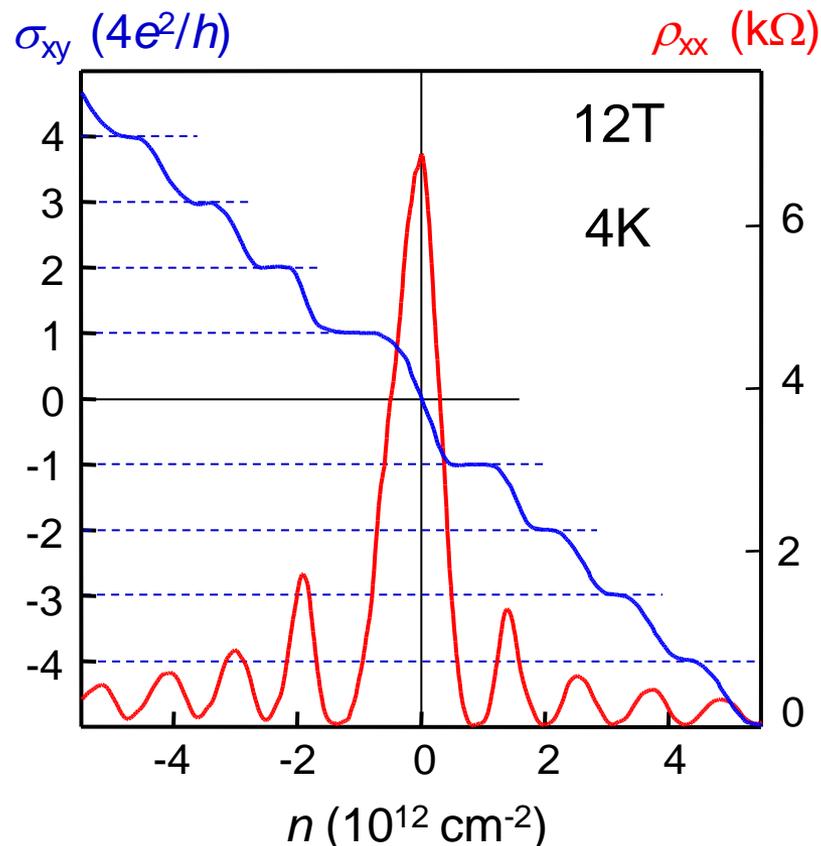
relativistic analogue of integer QHE



$$\hat{H} = v_F \begin{pmatrix} 0 & \hat{p}_x + i\hat{p}_y \\ \hat{p}_x - i\hat{p}_y & 0 \end{pmatrix}$$

Manchester, *Nature* '05; Columbia, *Nature* '05

"anomalous" QHE



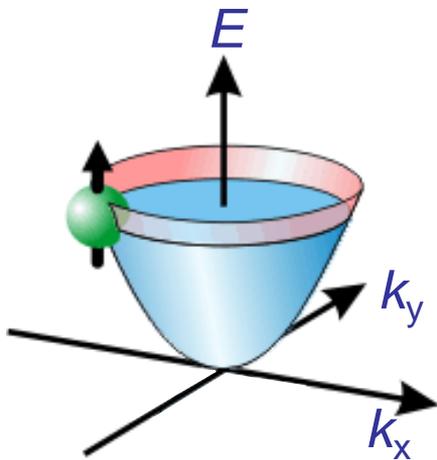
$$\hat{H} = -\frac{1}{2m} \begin{pmatrix} 0 & (\hat{p}_x + i\hat{p}_y)^2 \\ (\hat{p}_x - i\hat{p}_y)^2 & 0 \end{pmatrix}$$

Manchester+Lancaster, *Nature Phys* '06

EQUATION UNIVERSE BEFORE AND AFTER

“Schrödinger fermions”

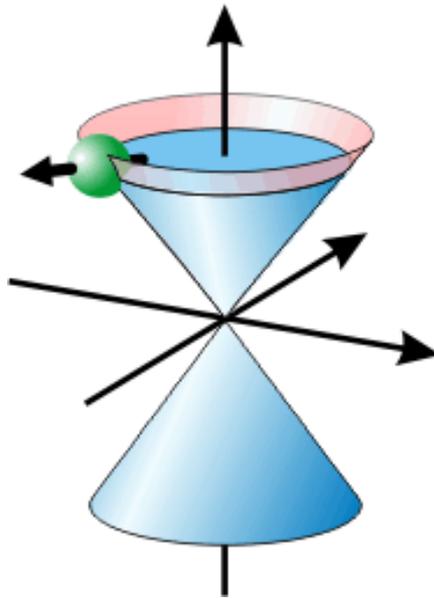
$$\hat{H} = \hat{p}^2 / 2m^*$$



metals
and
semiconductors

ultra-relativistic
particles

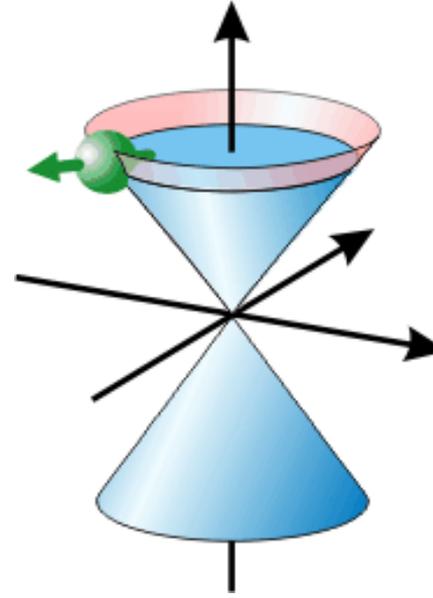
$$\hat{H} = c \vec{\sigma} \cdot \hat{p}$$



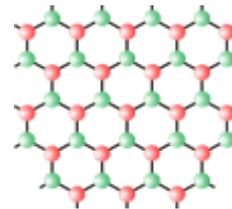
neutron stars
and
accelerators

massless
Dirac fermions

$$\hat{H} = v_F \vec{\sigma} \cdot \hat{p}$$

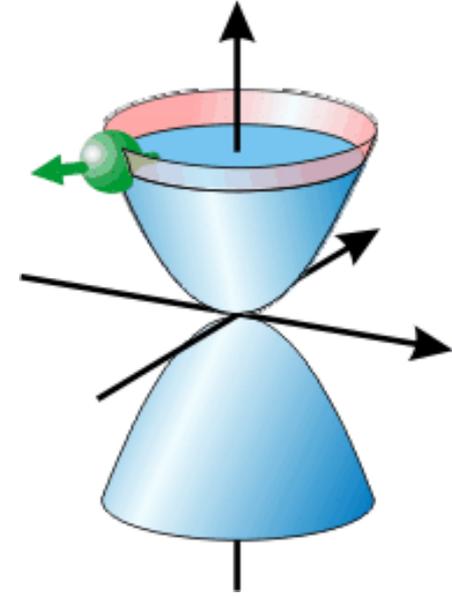


monolayer graphene

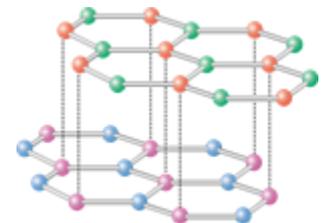


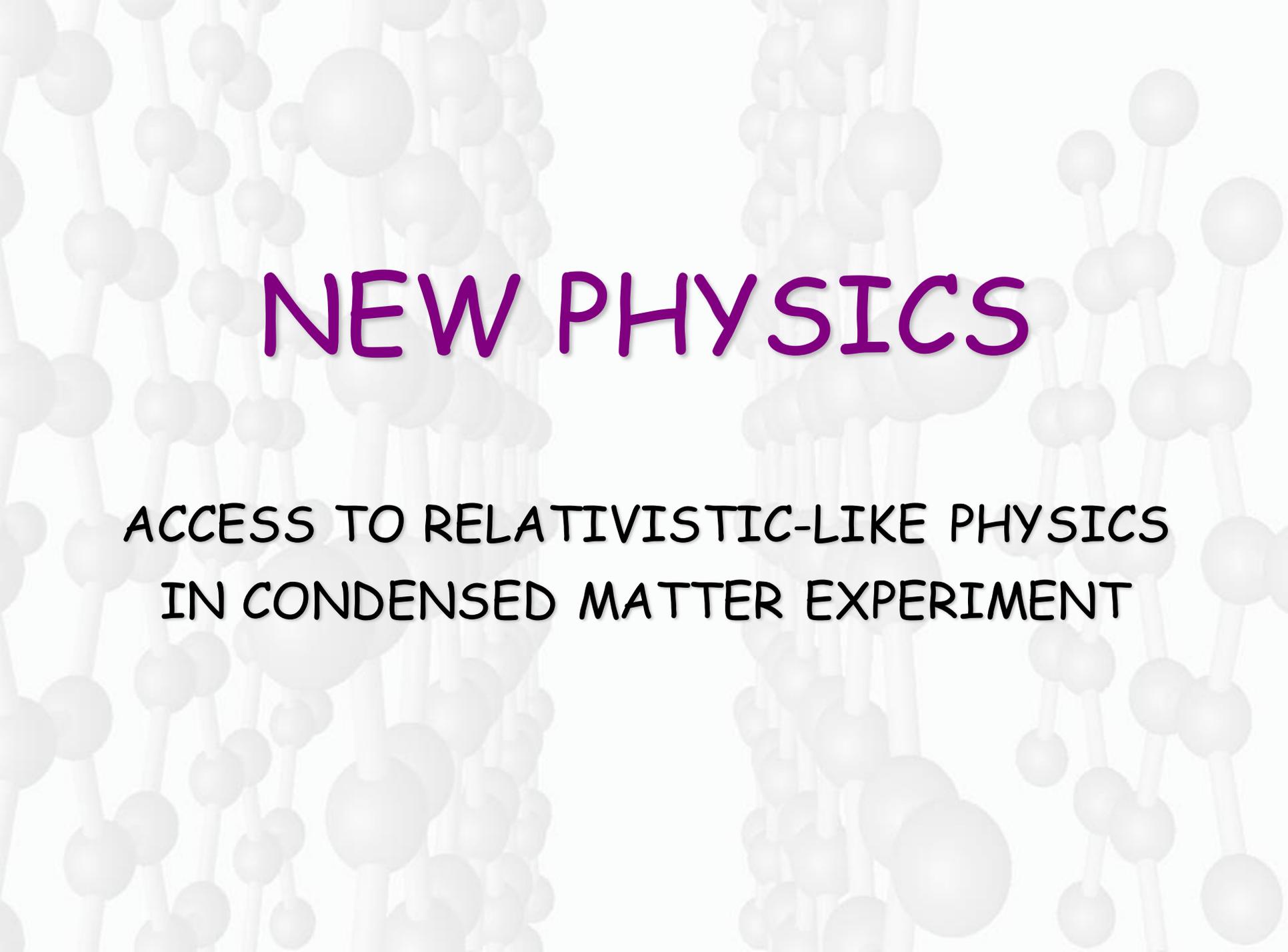
massive
chiral fermions

$$\hat{H} = \vec{\sigma} \cdot \hat{p}^2 / 2m^*$$



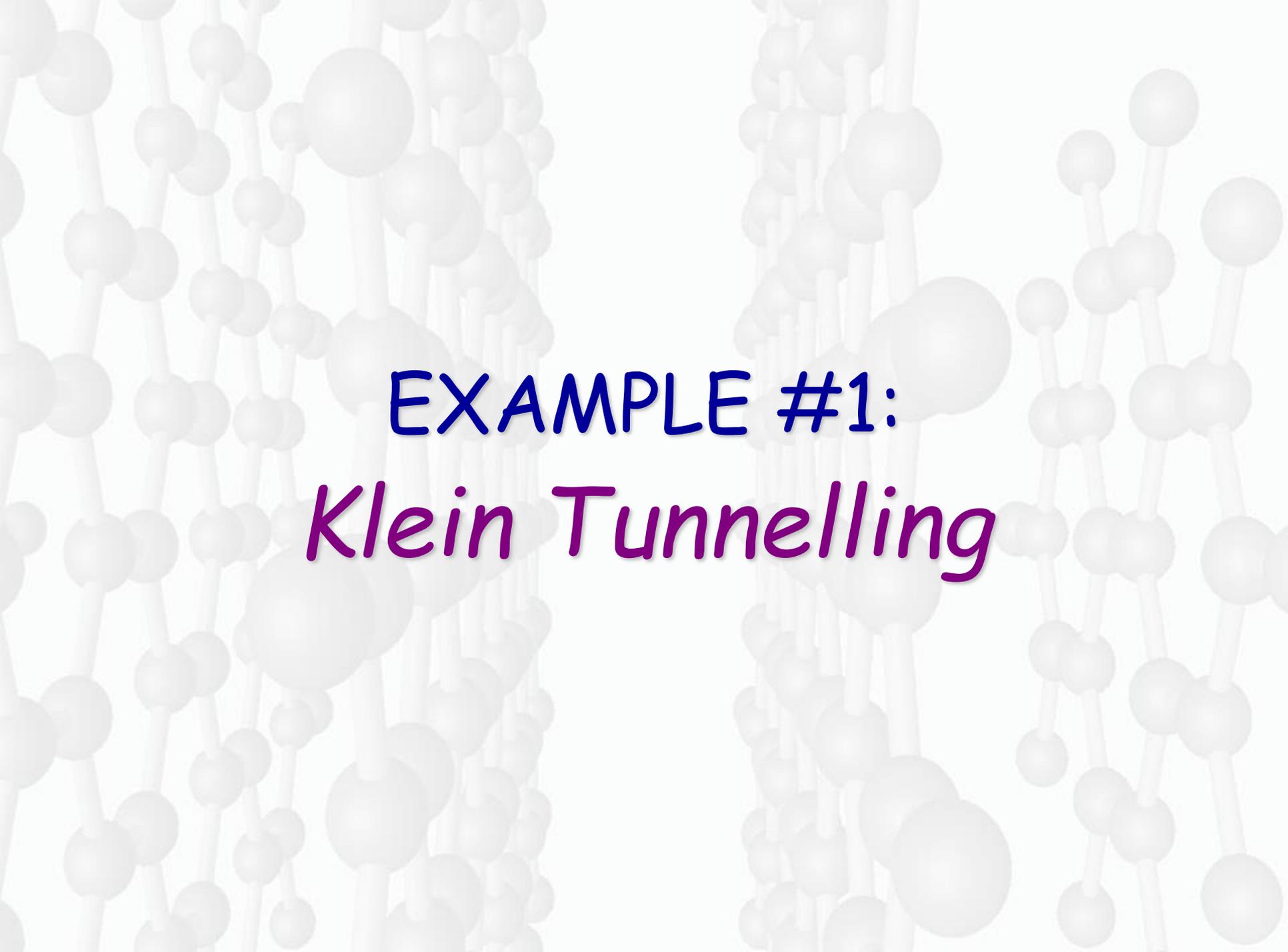
bilayer graphene





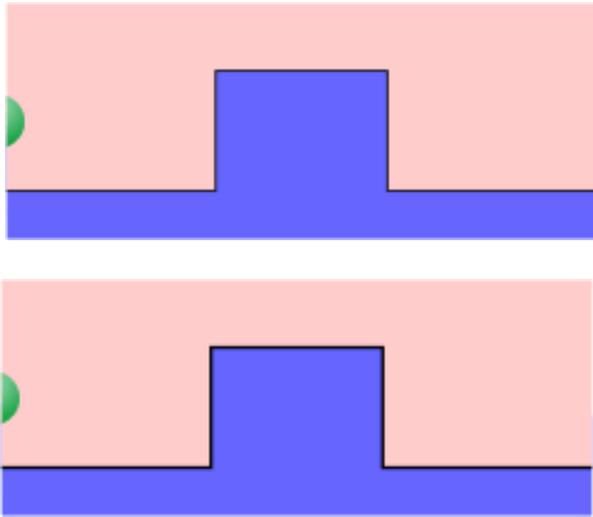
NEW PHYSICS

ACCESS TO RELATIVISTIC-LIKE PHYSICS
IN CONDENSED MATTER EXPERIMENT

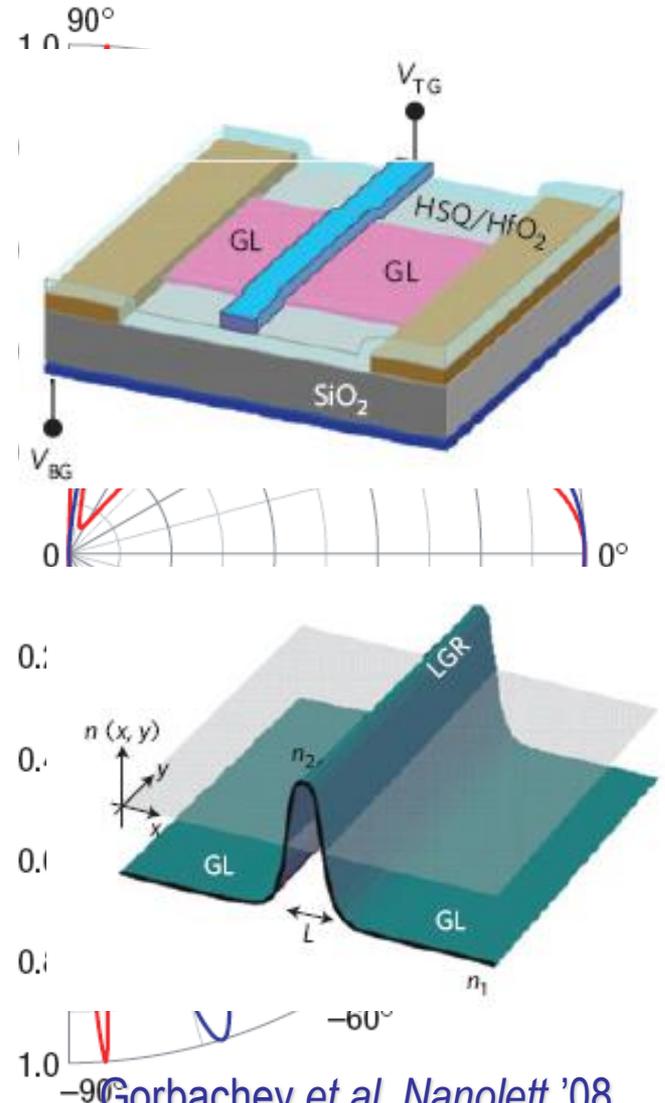


EXAMPLE #1:
Klein Tunnelling

Klein Tunnelling



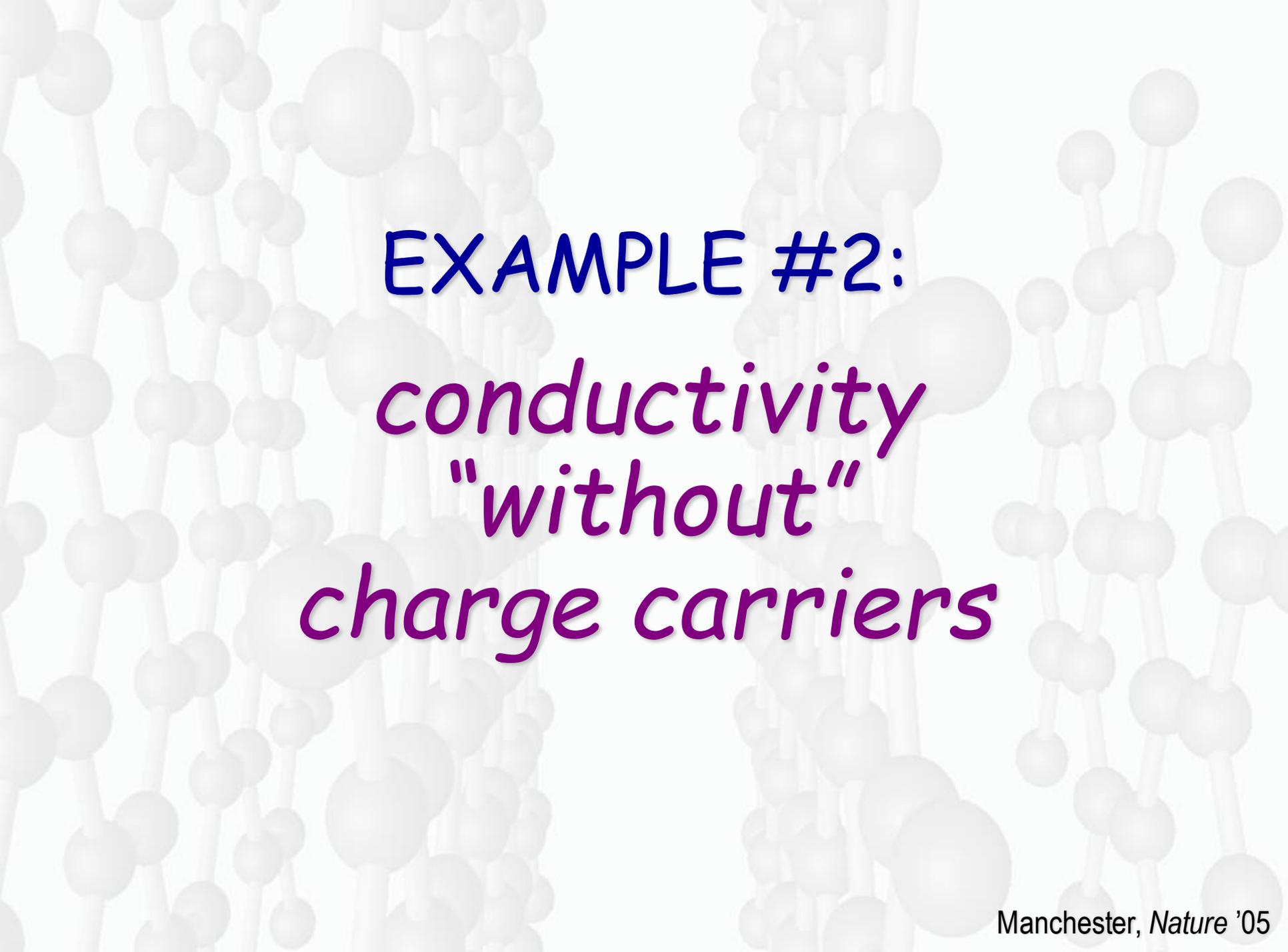
Klein 1929
Katsnelson + Manchester 2006



Gorbachev et al, Nanolett '08

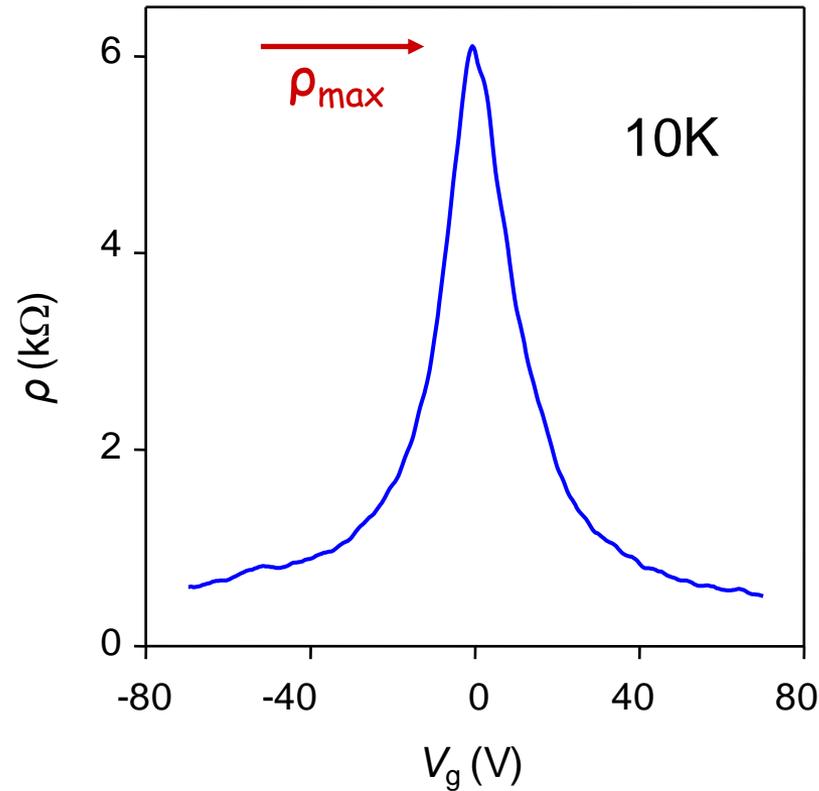
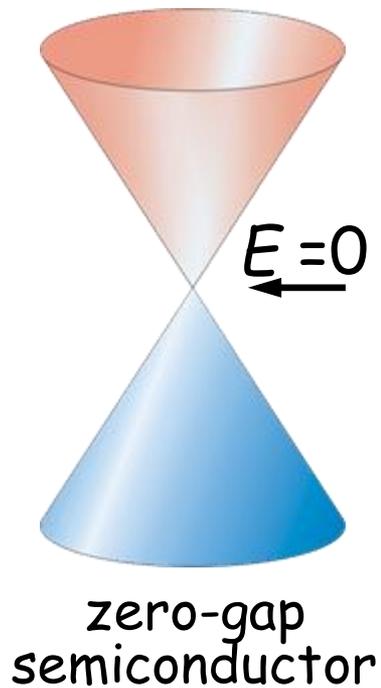
Stander et al, PRL '09

Young et al, Nature Phys '09



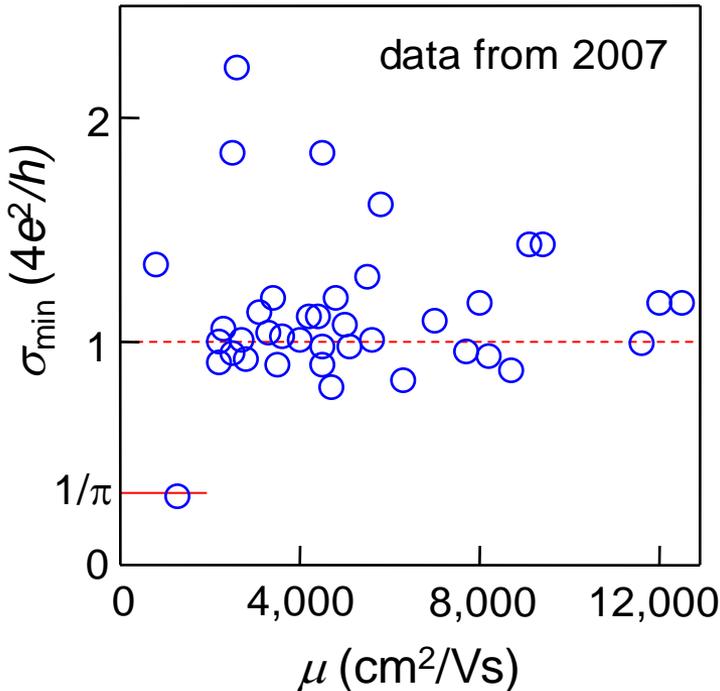
EXAMPLE #2:
conductivity
"without"
charge carriers

Minimum Quantum Conductivity



no localization
in the peak
down to 30mK
and
for million-range
mobilities

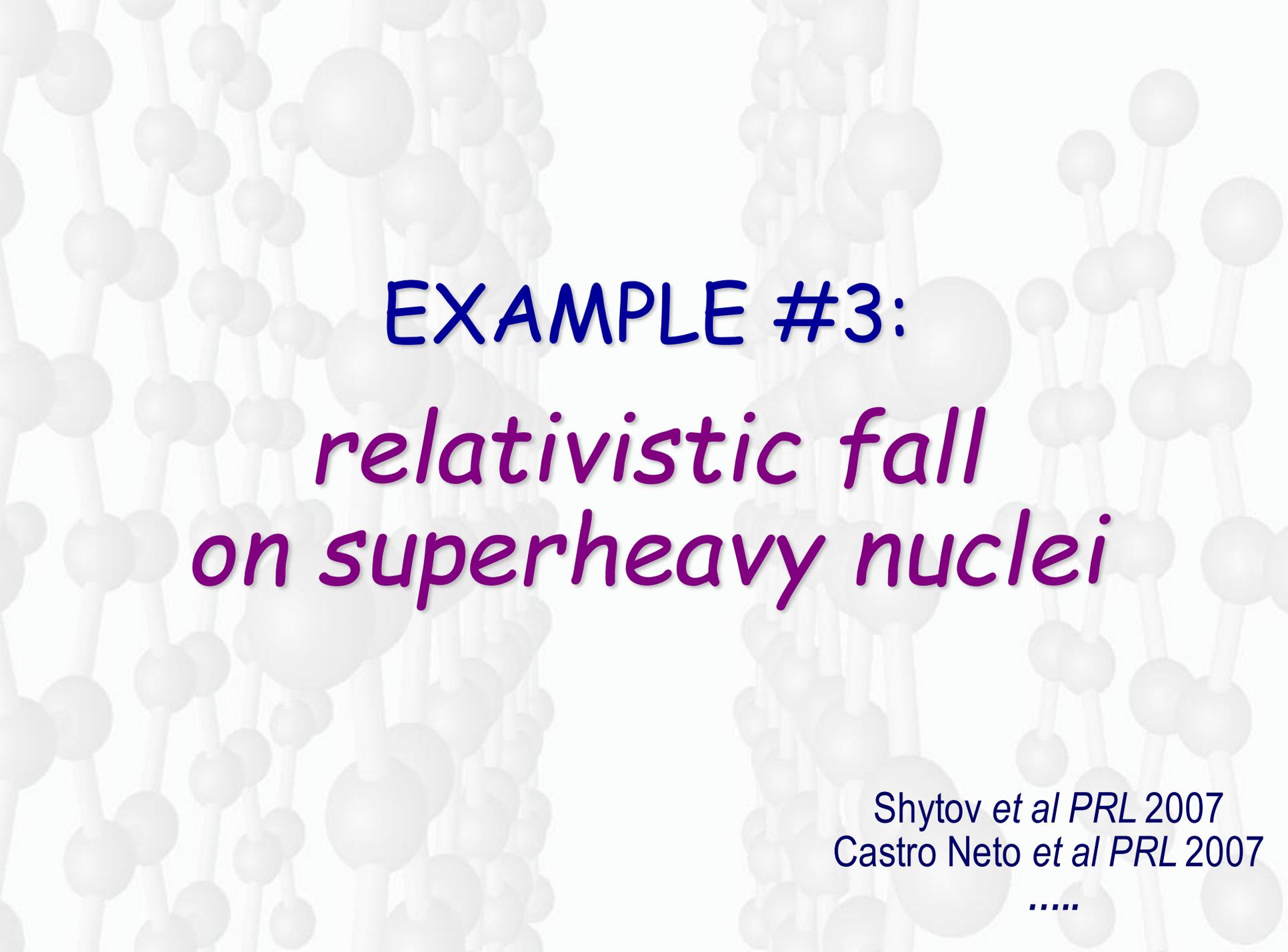
Minimum Quantum Conductivity



'quantized' conductivity
NOT conductance
($\sim e^2/h$ per spin and valley)

samples
with million mobility
when 1e left in μm^2

ROBUST METALLIC STATE
with high resistivity $\sim h/e^2$



EXAMPLE #3:
*relativistic fall
on superheavy nuclei*

Shytov *et al* PRL 2007
Castro Neto *et al* PRL 2007

.....

Periodic table of the elements

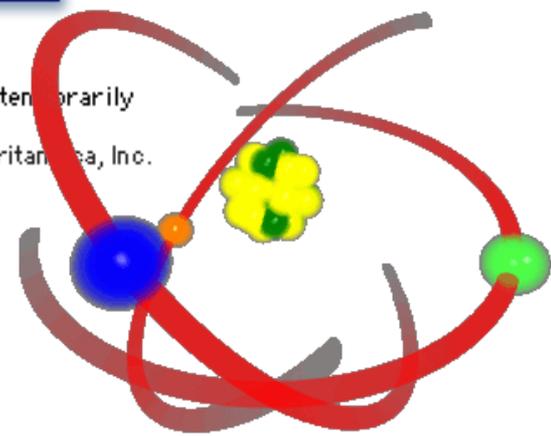
group	Legend																18													
1*	alkali metals		alkaline earth metals		transition metals		other metals		other nonmetals		halogens		noble gases		rare earth elements (21, 39, 57–71) lanthanide elements (57–71 only)		actinide elements		0											
1a**	IIa		IIIb		IVb		Vb		VIb		VIIb		VIIIb		Ib		IIb		IIIa		IVa		Va		VIa		VIIa		2	
1	H																	He												
2	Li	Be																	B	C	N	O	F	Ne						
3	Na	Mg	Al	Si	P	S	Cl	Ar																						
4	K	Ca	Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn	Ga	Ge	As	Se	Br	Kr												
5	Rb	Sr	Y	Zr	Nb	Mo	Tc	Ru	Rh	Pd	Ag	Cd	In	Sn	Sb	Te	I	Xe												
6	Cs	Ba	La	Hf	Ta	W	Re	Os	Ir	Pt	Au	Hg	Tl	Pb	Bi	Po	At	Rn												
7	Fr	Ra	Ac	Rf	Db	Sg	Bh	Hs	Mt	Ds	Rg	(Uub)	(Uut)	(Uuq)	(Uup)	(Uuh)														
lanthanide series			58	59	60	61	62	63	64	65	66	67	68	69	70	71														
			Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu														
actinide series			90	91	92	93	94	95	96	97	98	99	100	101	102	103														
			Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	No	Lr														

* Numbering system adopted by the International Union of Pure and Applied Chemistry (IUPAC).

** Numbering system widely used, especially in the U.S., from the mid-20th century.

*** Discoveries of elements 112–116 are claimed but not confirmed. Element names and symbols in parentheses are temporarily assigned by IUPAC.

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Atomic Physics

$$Z < \frac{1}{\alpha} \approx 137$$



supercritical regime



$$Z > \frac{1}{\alpha} \approx 137$$

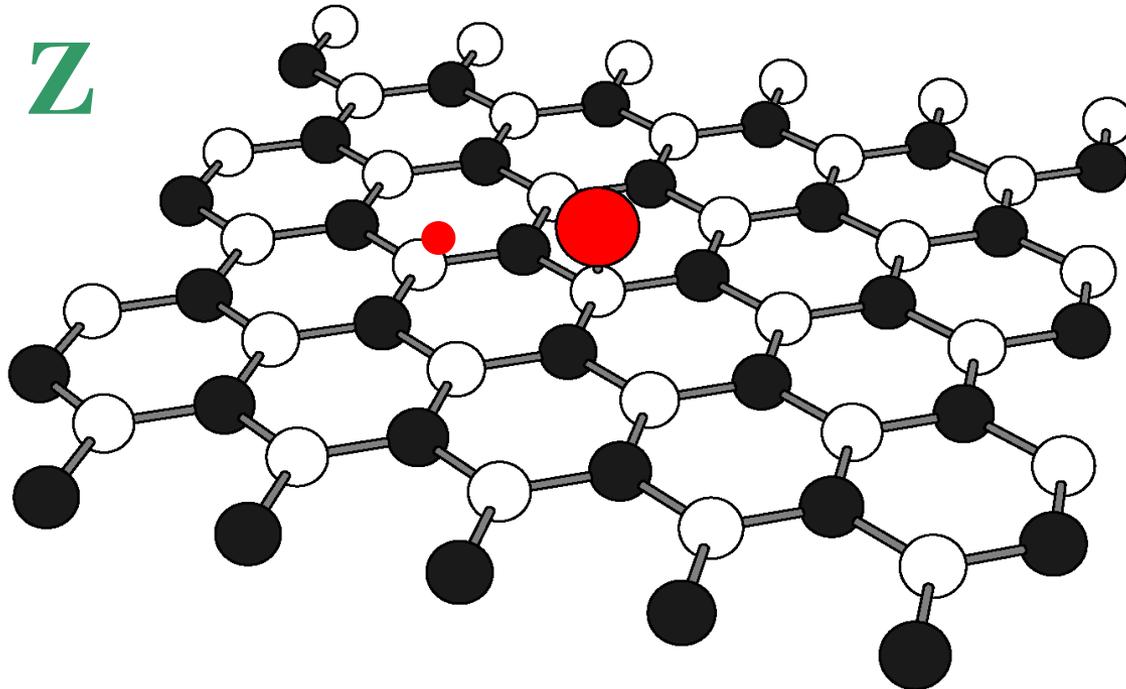
Positron emission

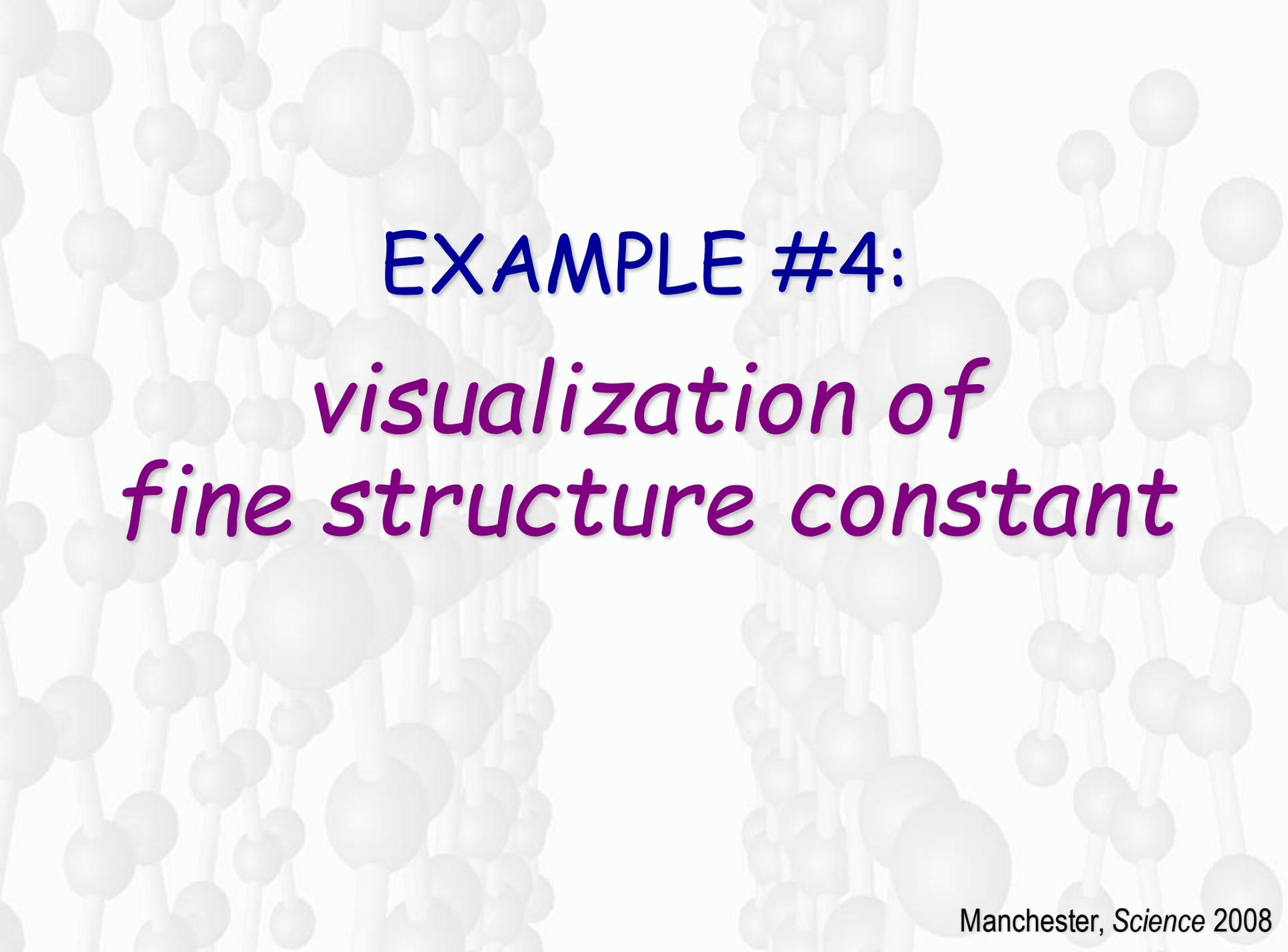
Graphene Physics

"artificial atoms"
easily become
overcritical

$$\alpha_G = \frac{e^2}{\epsilon_0 \hbar v_F} \approx 1$$

$$Z > \frac{1}{\alpha_G} \approx 1$$



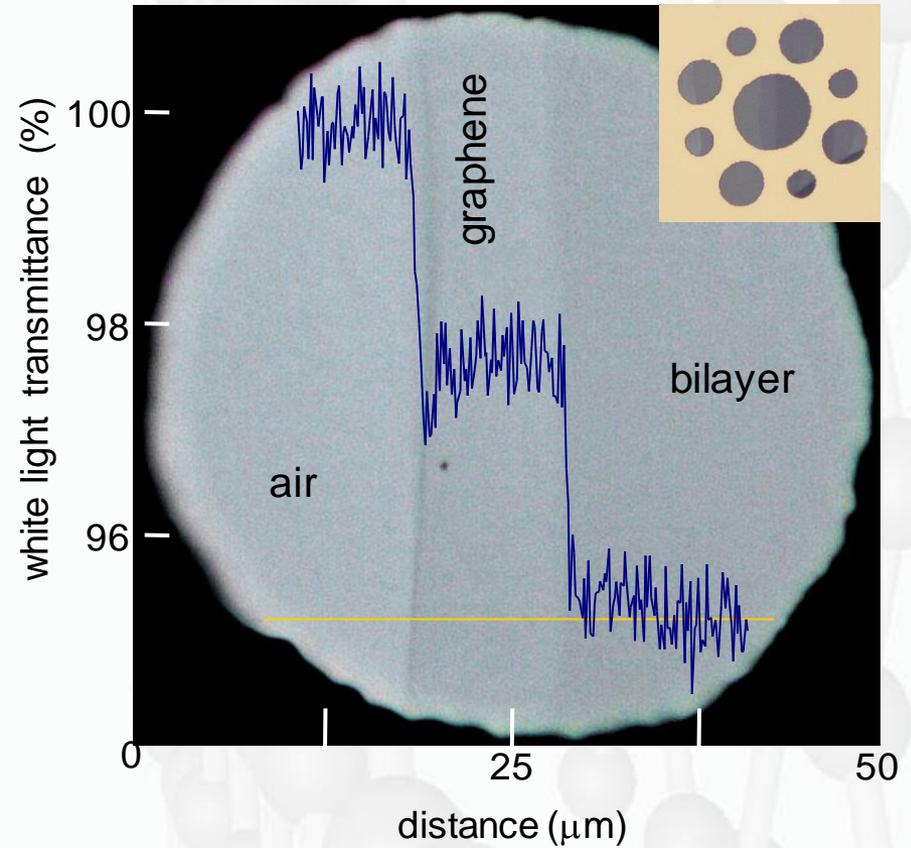
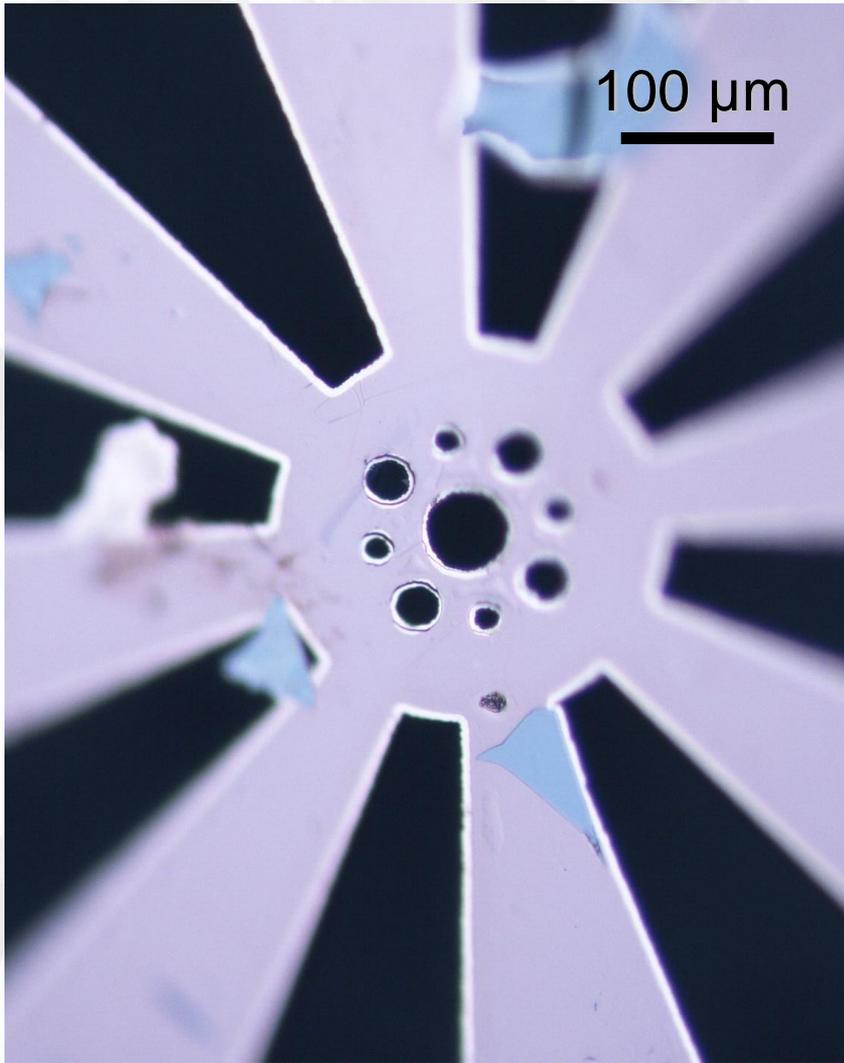


EXAMPLE #4:

*visualization of
fine structure constant*

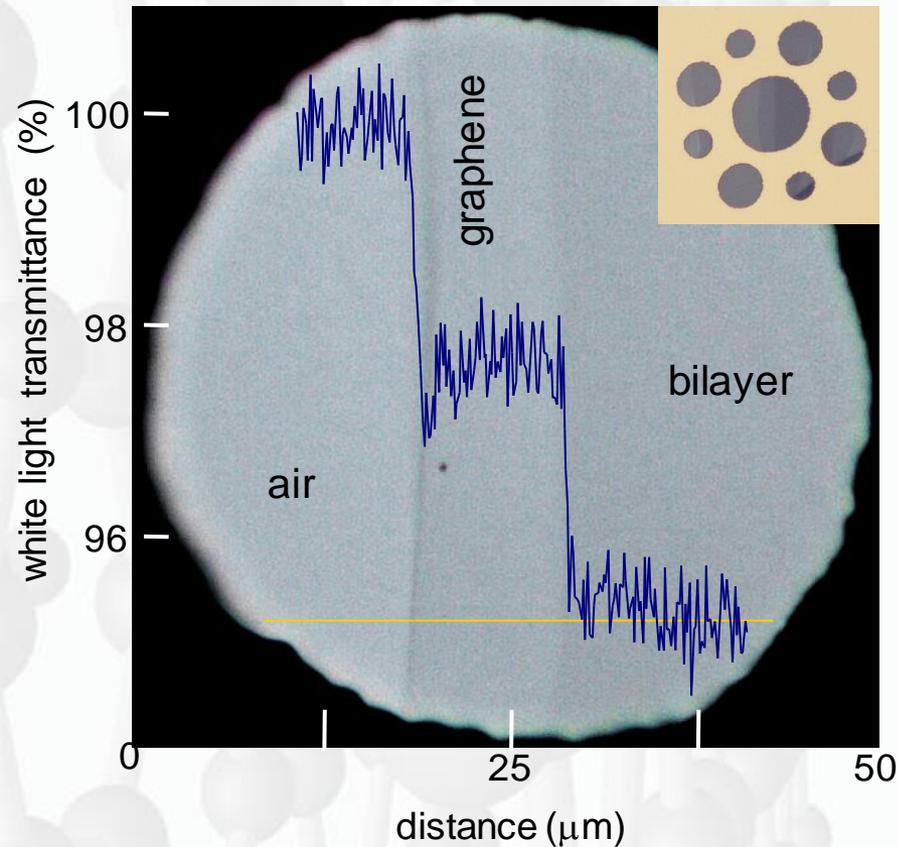
GRAPHENE OPTICS

Manchester, Science '08

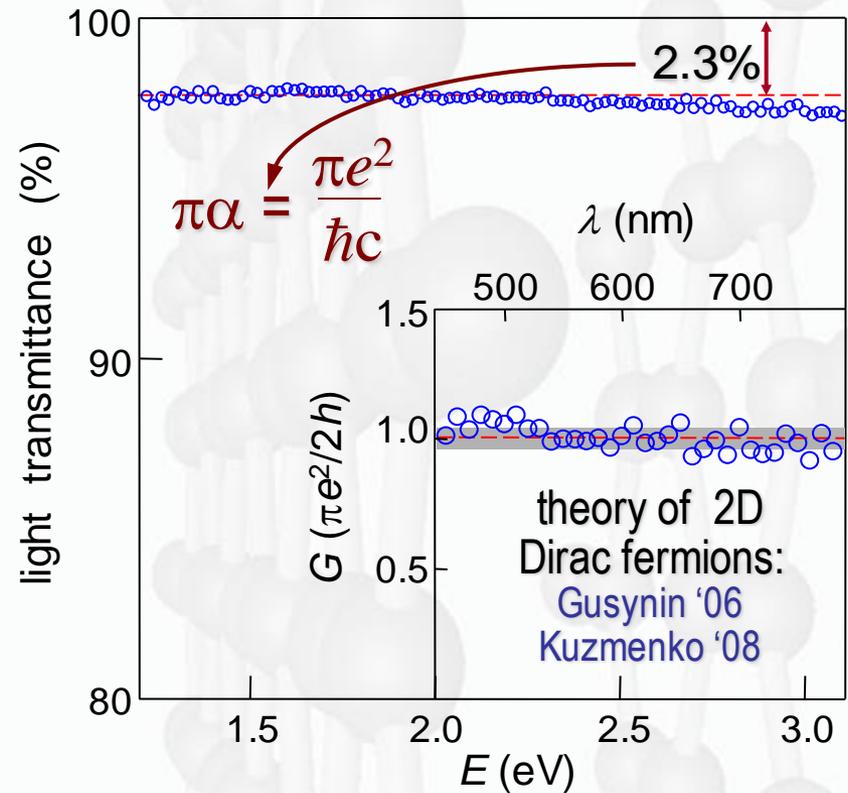


one-atom-thick single crystal
visible by naked eye

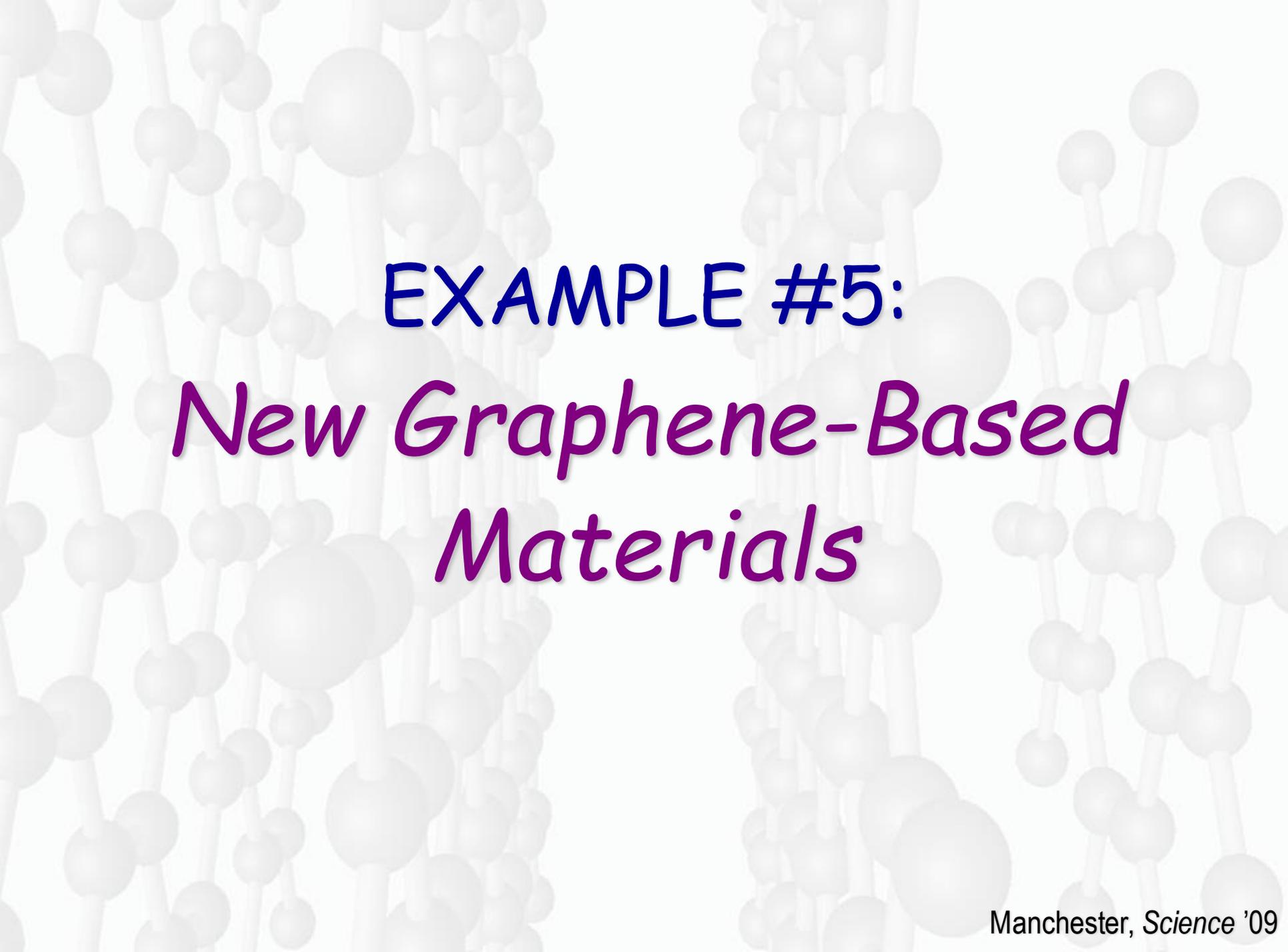
GRAPHENE OPTICS



one-atom-thick
single crystal
visible by naked eye



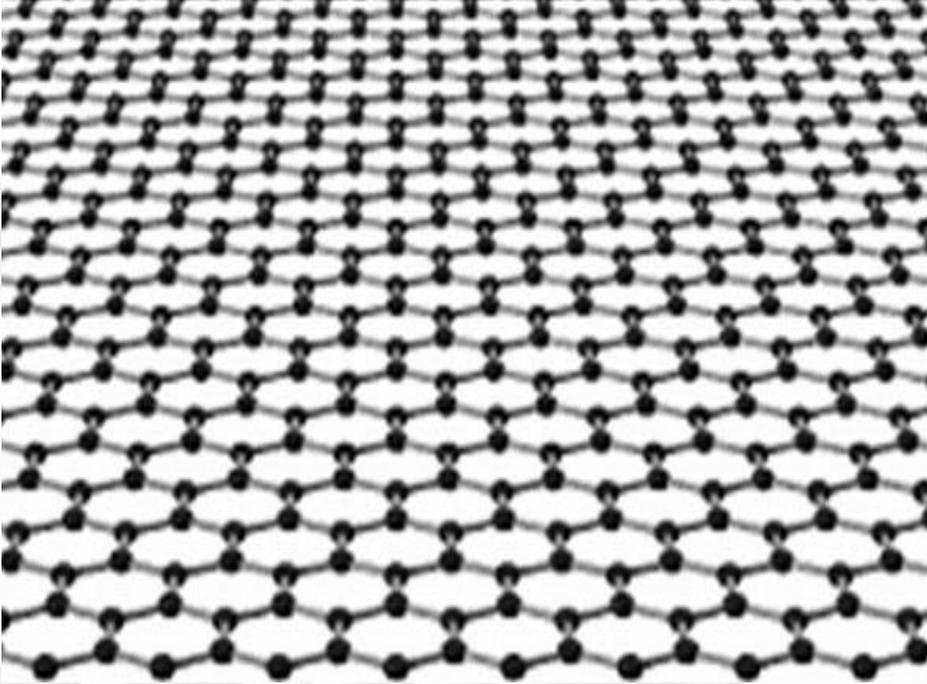
coupling of light with
relativistic-like charges
should be described by
coupling constant α
a.k.a. fine structure constant



EXAMPLE #5:
*New Graphene-Based
Materials*

Graphene as Giant Molecule

GRAPHENE



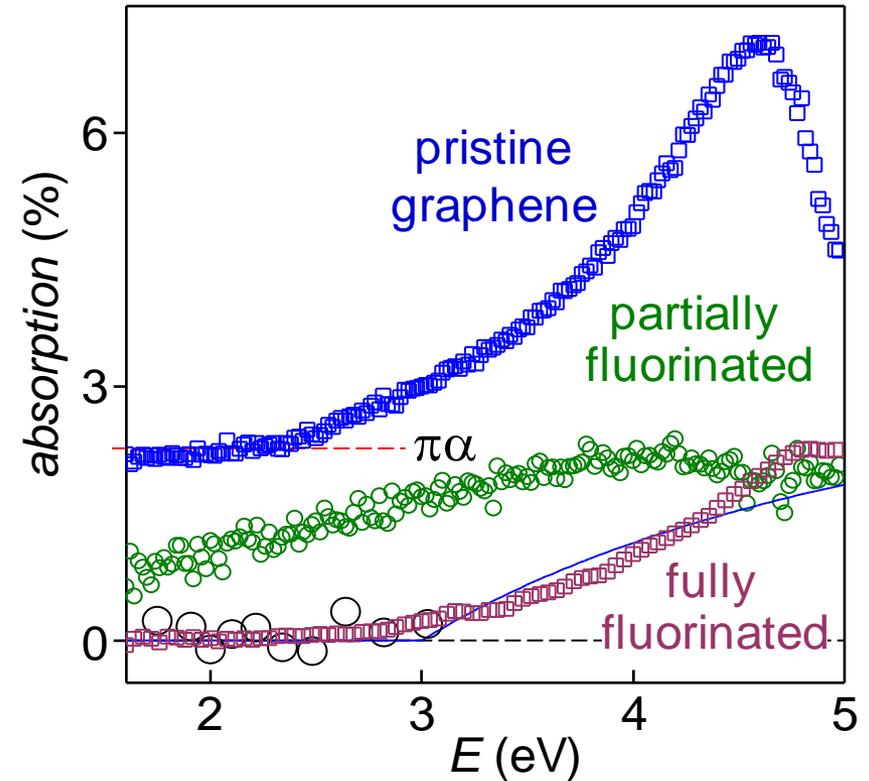
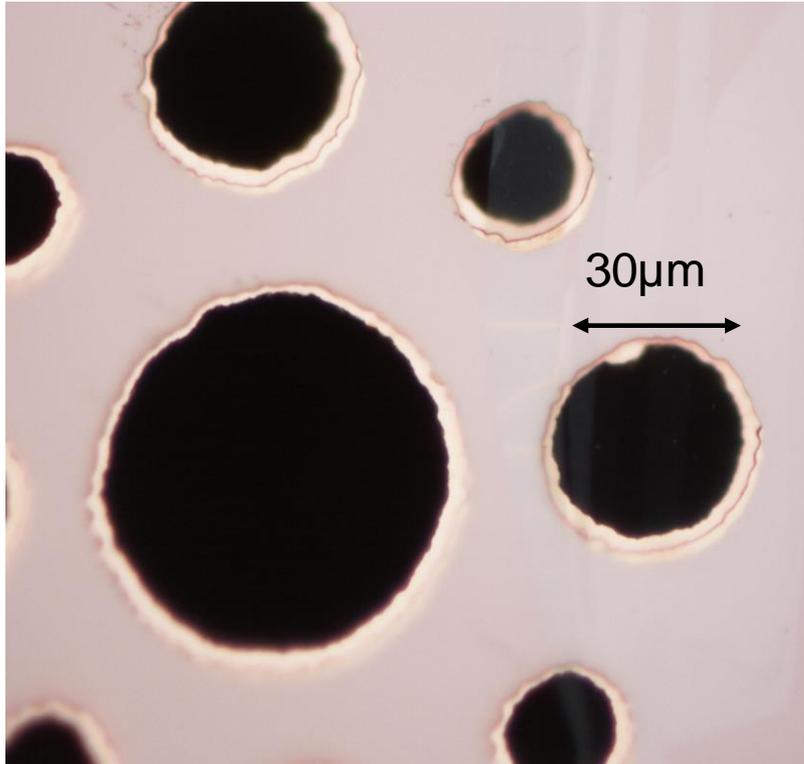
chemical reactions:



both surfaces
available

(bi-surface chemistry;
chemistry of individual
macromolecules)

Stoichiometric Derivative



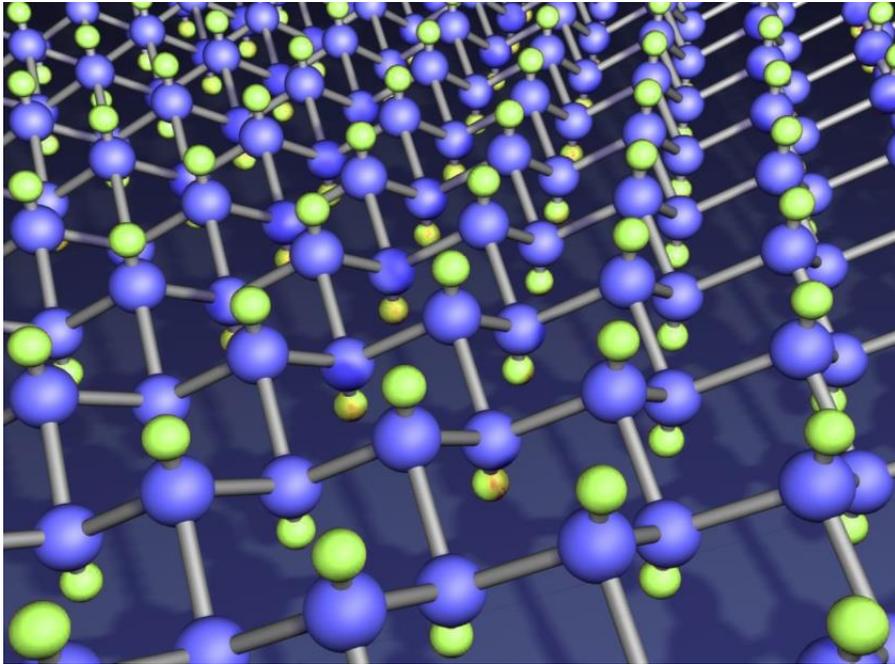
chemical reactions:
 $C_{\infty} + \infty F \Rightarrow (CF)_{\infty}$

exposure to
atomic fluorine, using XeF_2

wide-gap semiconductor
high-quality insulator
chemically & thermally stable
mechanically strong

Stoichiometric Derivative

fluorographene
("2D Teflon")



chemical reactions:
 $C_{\infty} + \infty F \Rightarrow (CF)_{\infty}$

exposure to
atomic fluorine, using XeF_2

"fluorographene paper"



colour:
gap of $\approx 3.0\text{eV}$

wide-gap semiconductor
high-quality insulator
chemically & thermally stable
mechanically strong

MESSAGE TO TAKE AWAY

CORNUCOPIA OF NEW SCIENCE

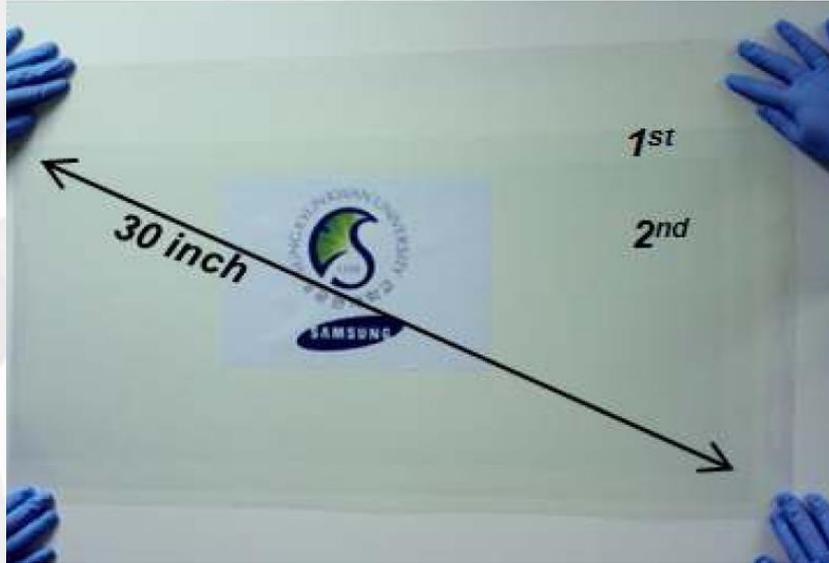
not only electronic properties
but optical, mechanical, chemical, etc.



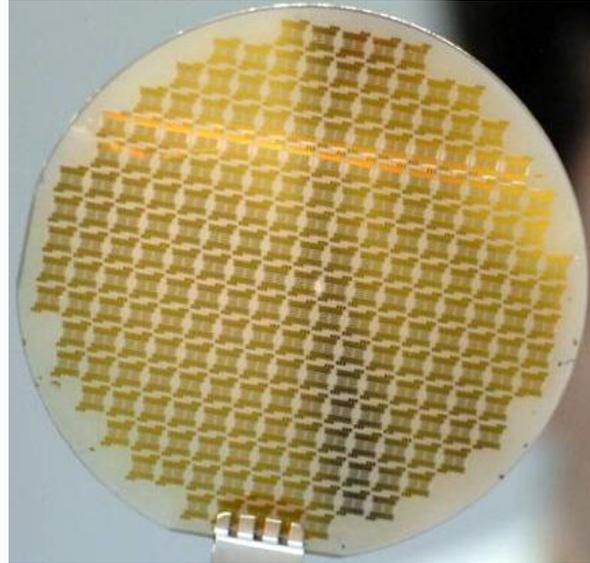
WHAT ABOUT
APPLICATIONS?

INDUSTRIAL SCALE PRODUCTION IS A DONE DEAL

similar electronic quality



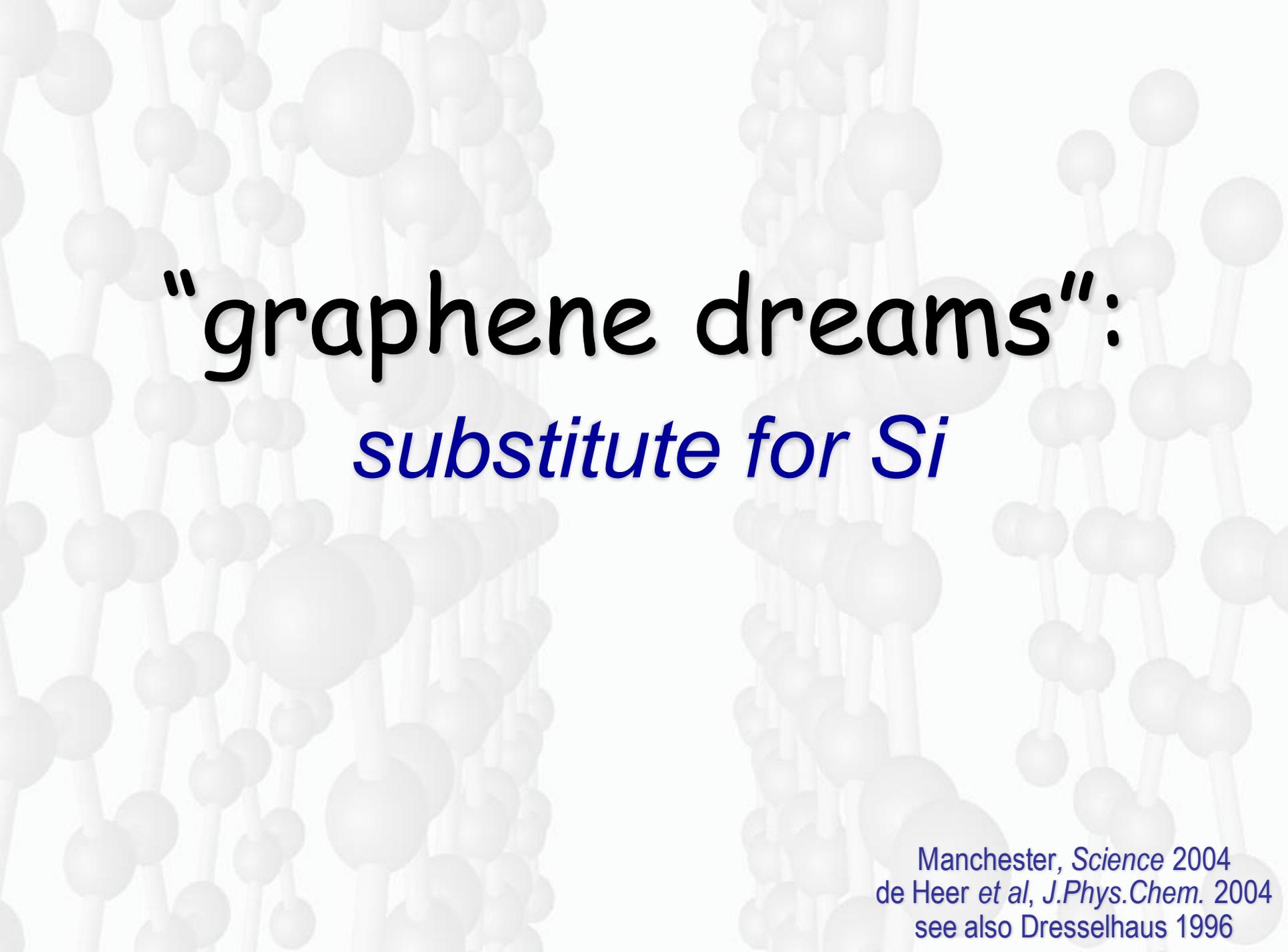
transfer
from Cu, Ni, etc.



growth on SiC



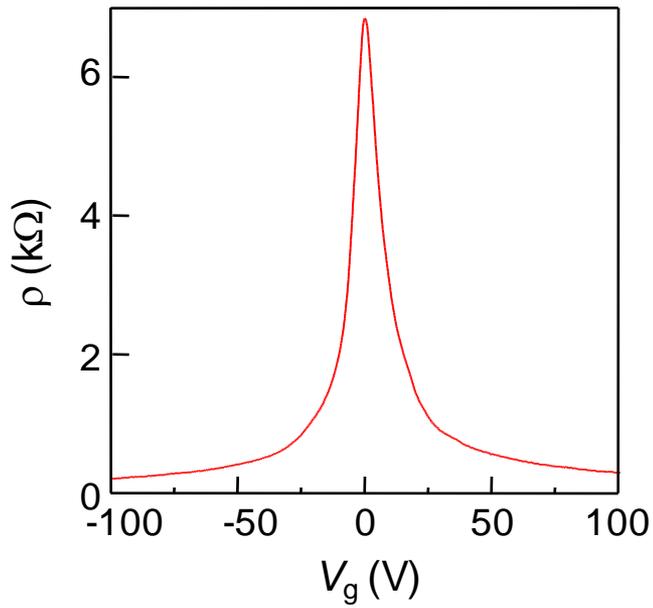
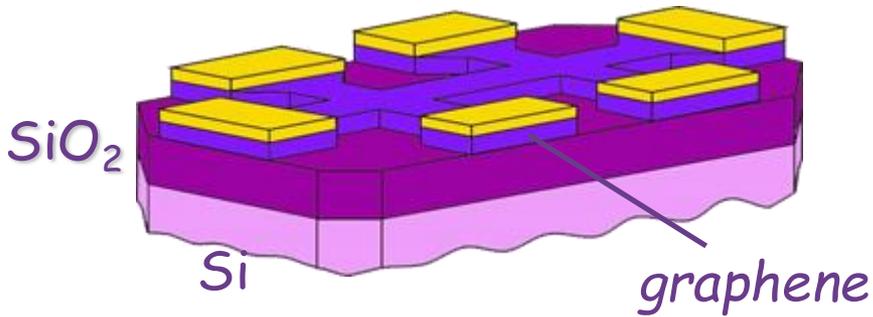
suspension



"graphene dreams":
substitute for Si

Manchester, Science 2004
de Heer *et al*, *J.Phys.Chem.* 2004
see also Dresselhaus 1996

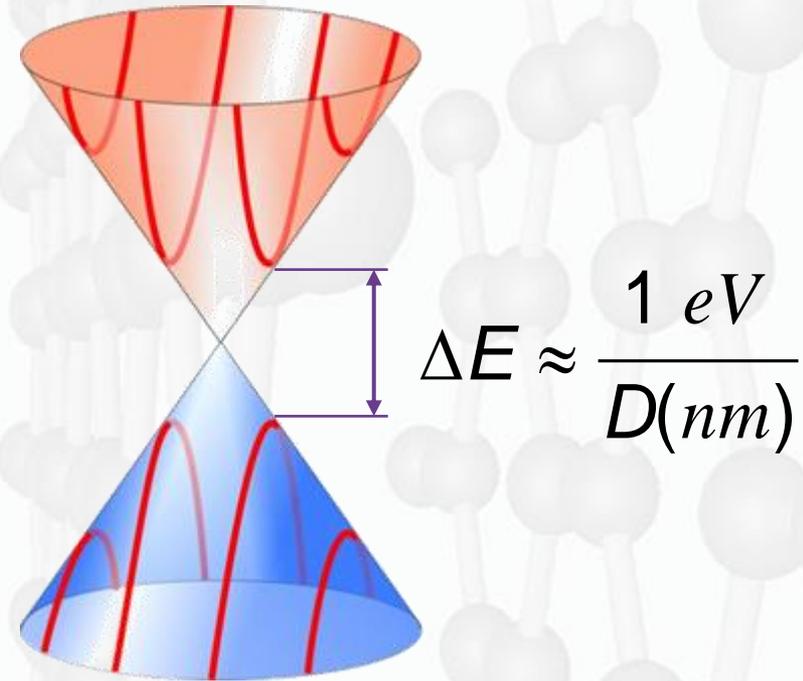
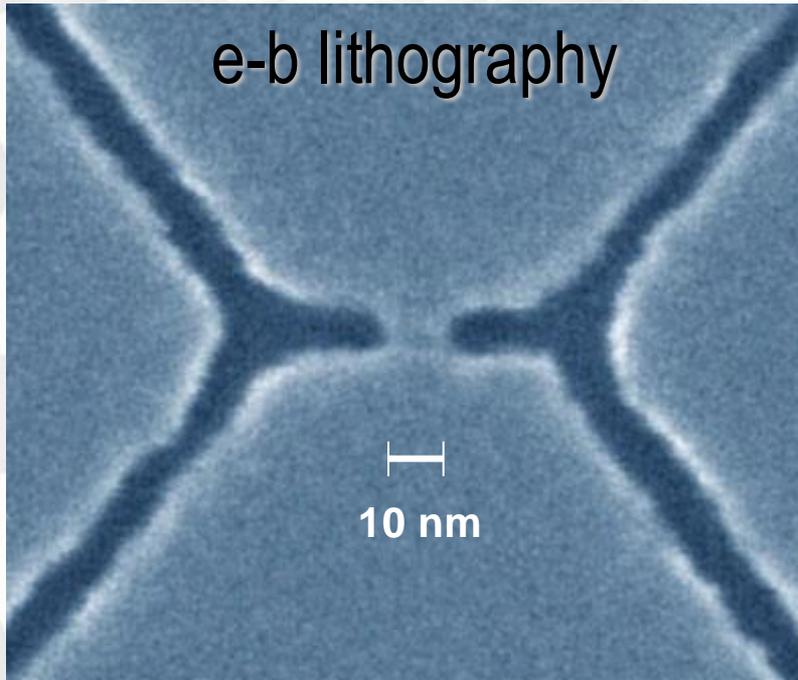
GRAPHENE ELECTRONICS



ballistic transport
on submicron scale,
high velocity,
great electrostatics,
scales to nm sizes
BUT
no pinch off

GRAPHENE NANO-CIRCUITS

$$\Delta E = v_F h / 2D$$

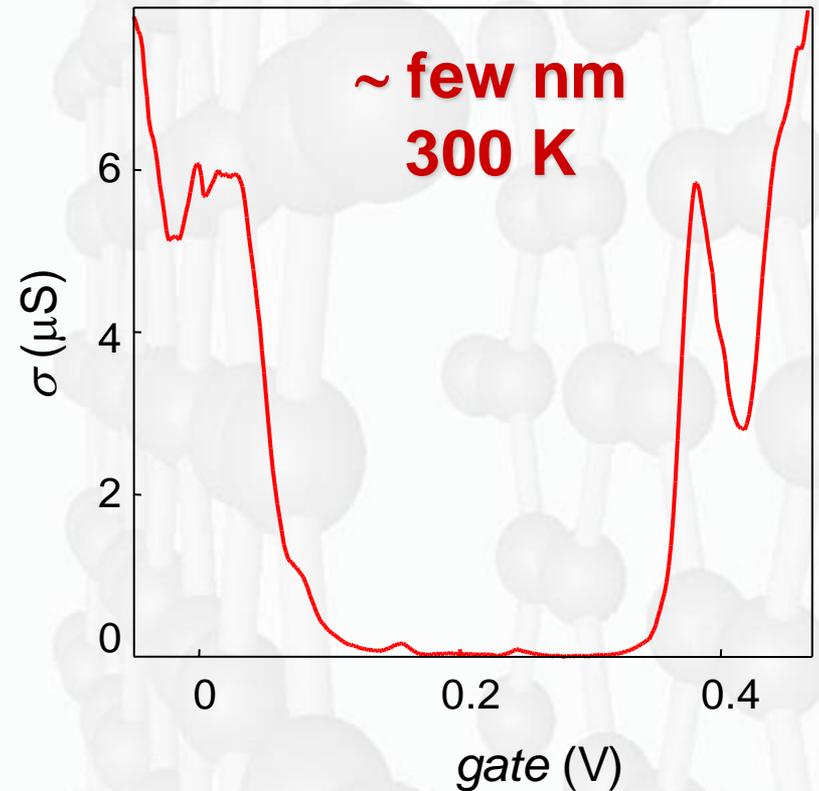
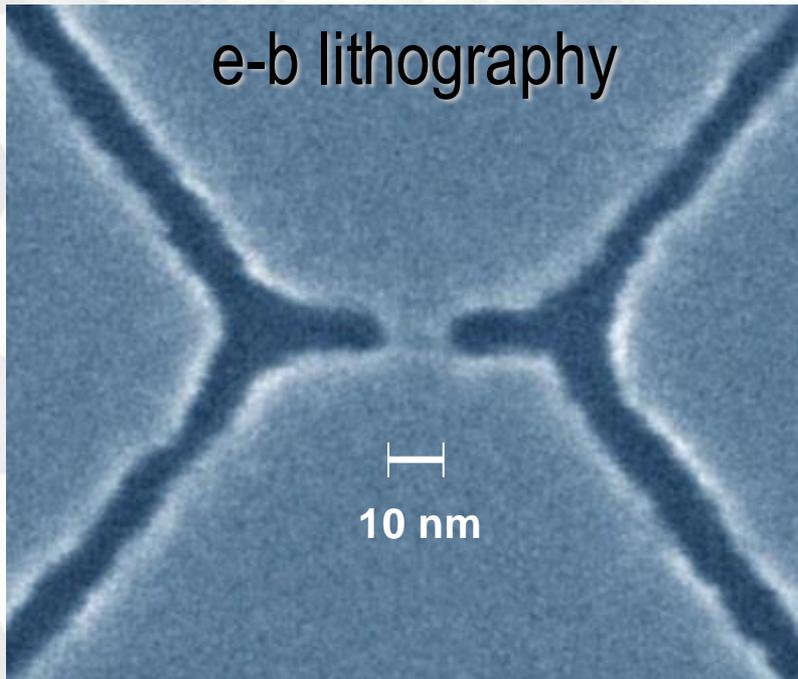


not $1/D^2$
as for electrons
but much larger $1/D$
as for slow photons

GRAPHENE NANO-CIRCUITS

stable and robust down to a few nm in size
sustains large ($\sim 1 \mu\text{A}$ per atom) currents

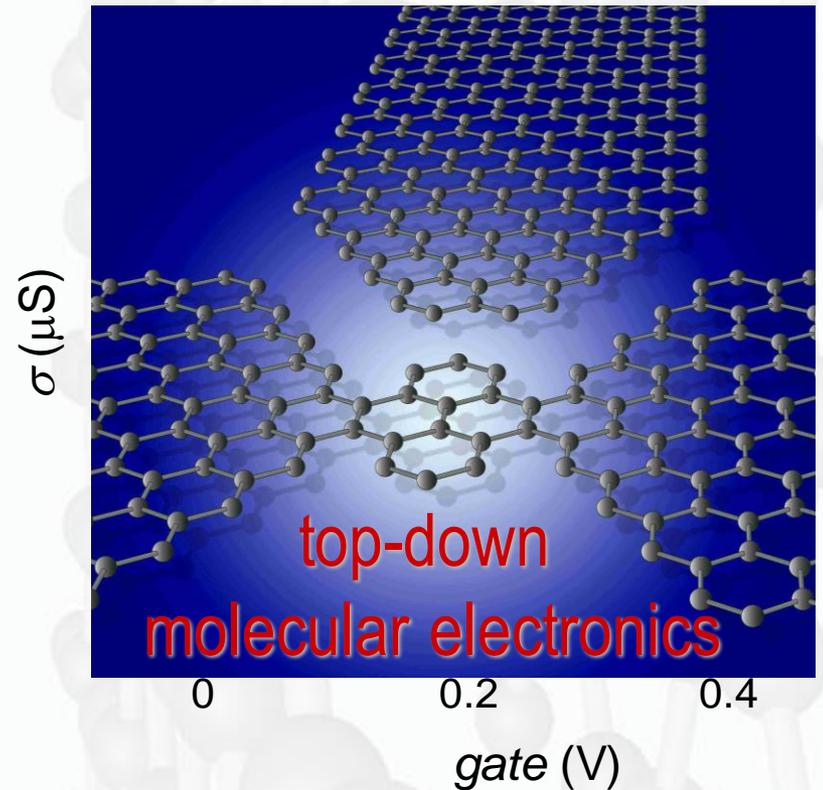
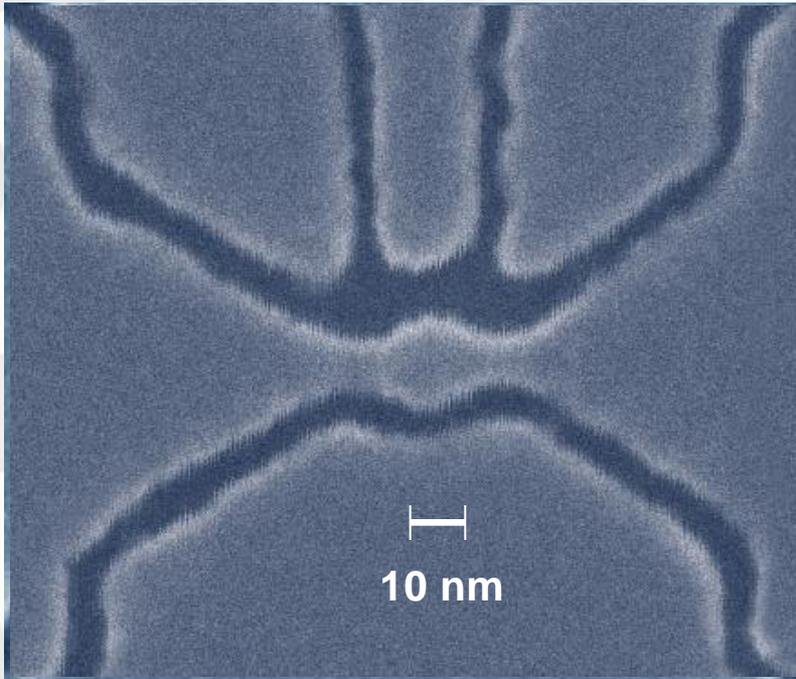
$$\Delta E = v_F \frac{h}{2L}$$



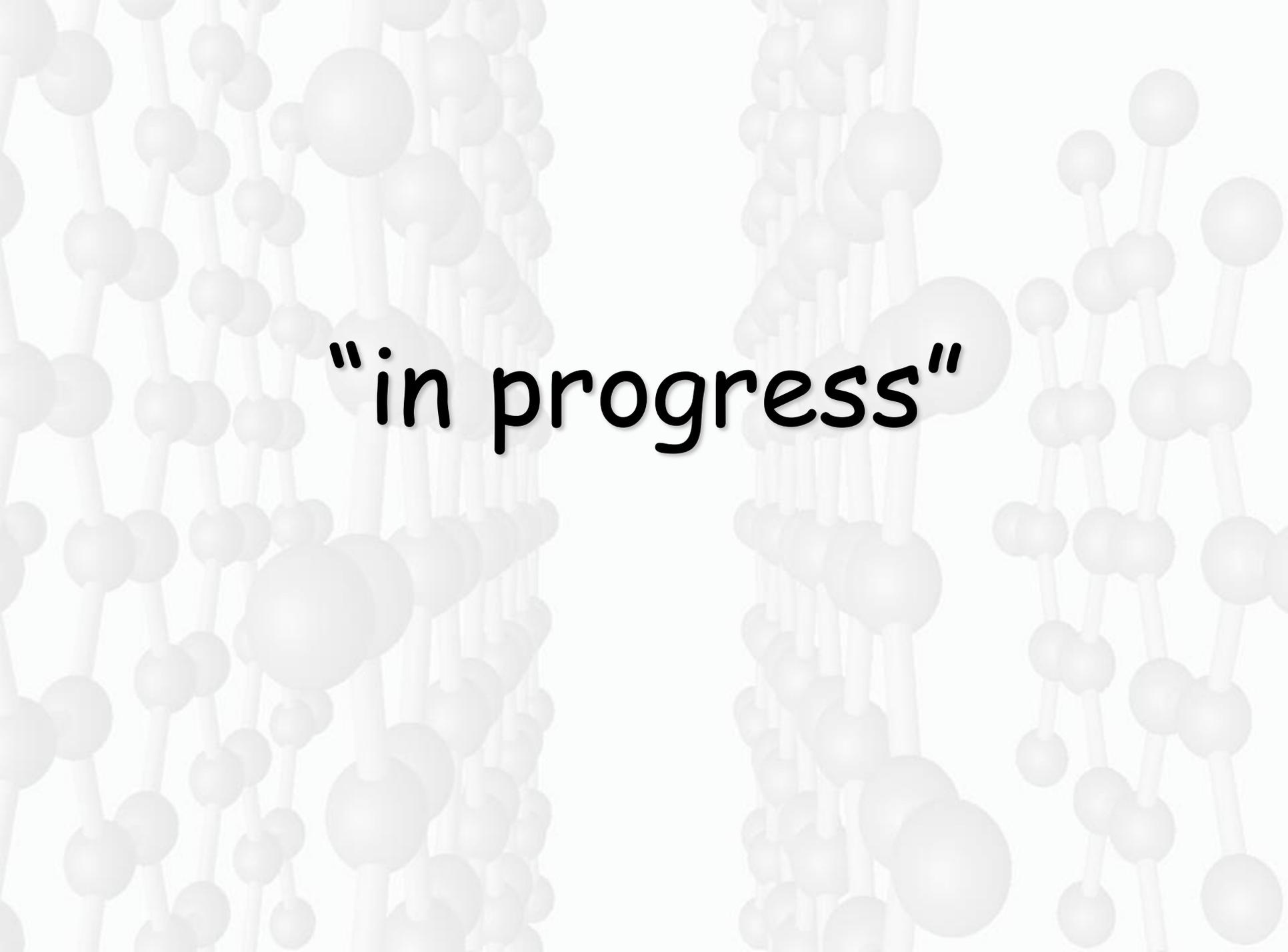
Manchester, *Science* '08
also, *Dai et al, Science* '08

GRAPHENE NANO-CIRCUITS

stable and robust down to a few nm in size
sustains large ($\sim 1 \mu\text{A}$ per atom) currents



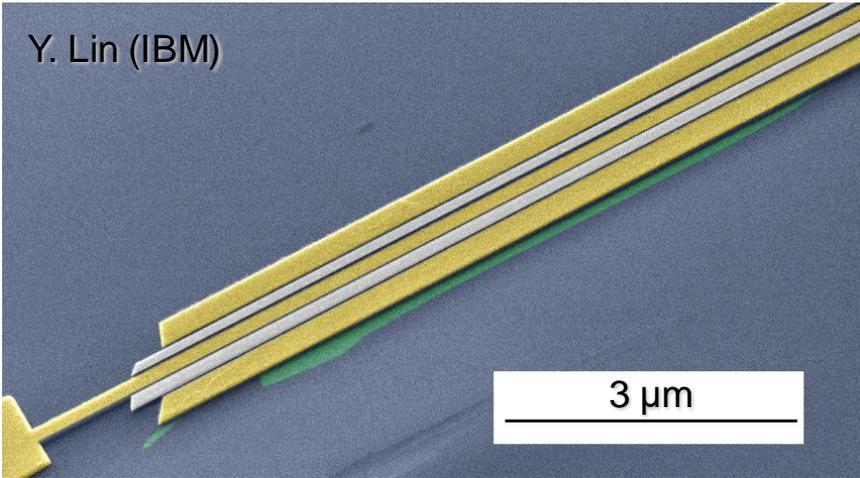
PROBLEM: no tools to sculpture at true nm scale
(same for any other nanoelectronics approach)

The background of the image features a complex, repeating pattern of light gray spheres and rods, resembling a molecular or crystalline structure. The spheres vary in size and are connected by thin rods, creating a dense, three-dimensional lattice. The overall appearance is that of a scientific or technical illustration, possibly representing a material's atomic structure or a biological polymer chain. The text "in progress" is centered over this background.

"in progress"

THz Transistors

Y. Lin (IBM)



ballistic transport
between source & drain:
THz range

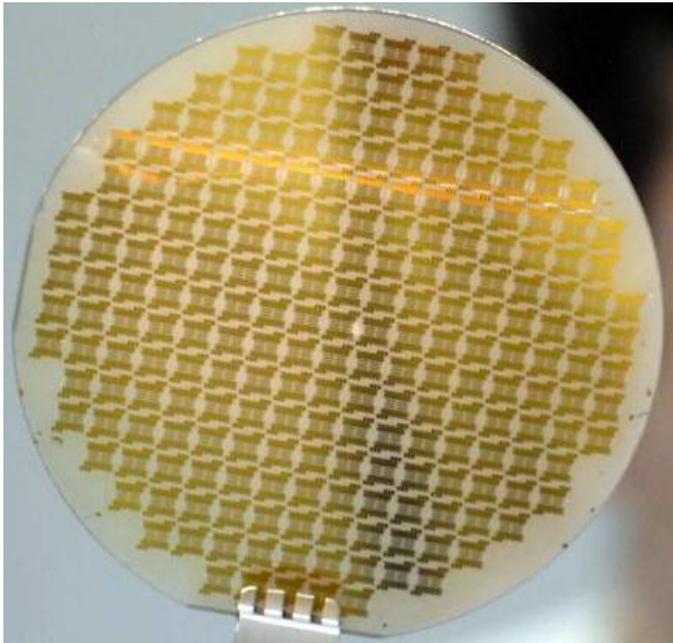
ultra high-*f*
analogue transistors:

HEMT design;

"standard" mobilities;

on-off ratio: ~100

Manchester, *Science* '04

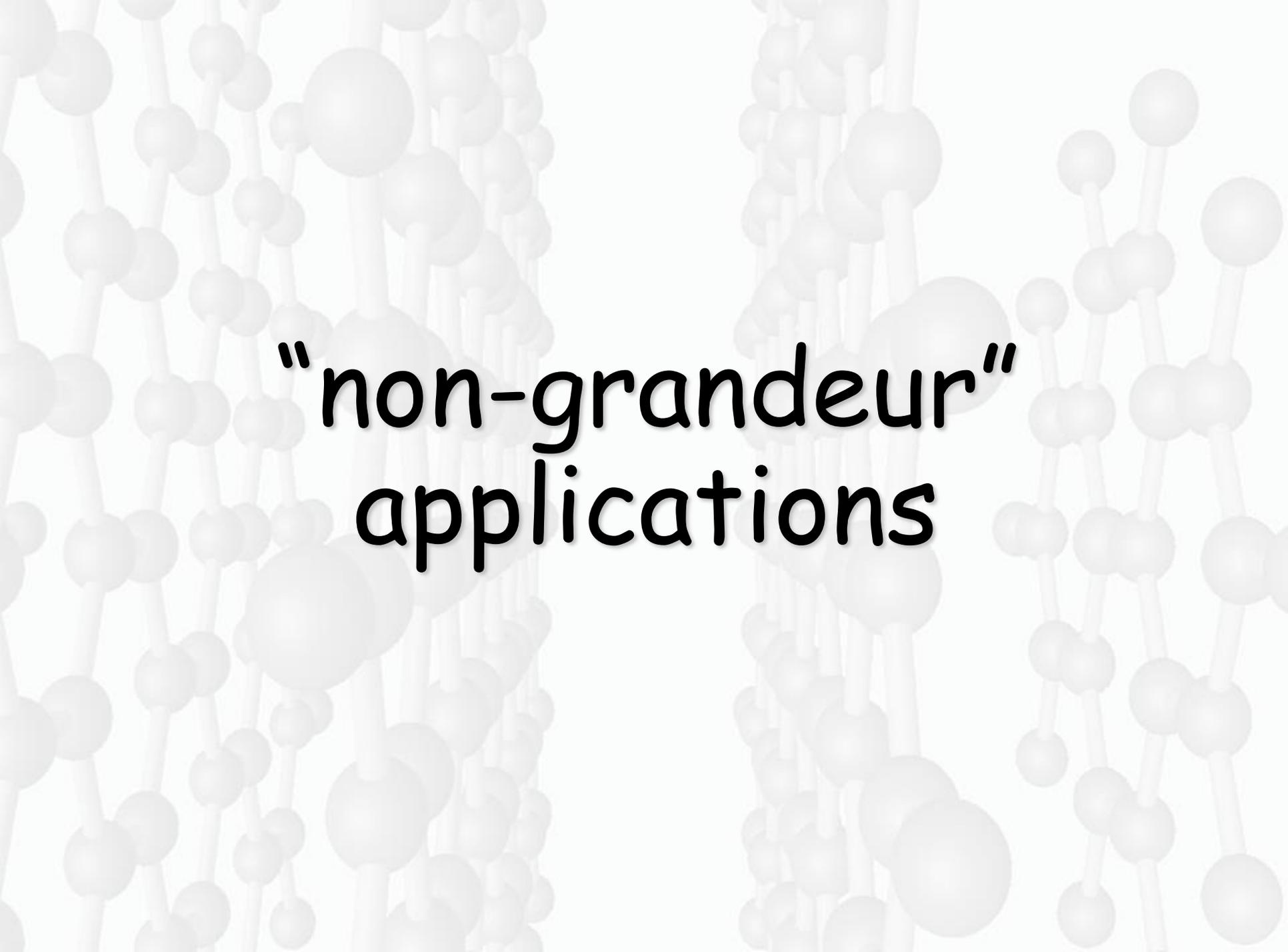


DARPA + MURI programs:

0.1 THz individual transistors

on a die in 4 years
scaling allows

demonstrated (IBM & HDL 2009):
transistors up to 1 THz
~100 GHz even for low μ & long channels

The background of the slide features a repeating pattern of a molecular structure. It consists of numerous spheres of varying sizes connected by thin, light-colored rods, creating a complex, lattice-like appearance. The spheres and rods are rendered in a light gray or off-white color, giving the background a subtle, scientific feel.

**"non-grandeur"
applications**

FILLER FOR PLASTICS

production: > 100 tons per year



WHY GRAPHENE?

strength, lipophilicity,
conductivity

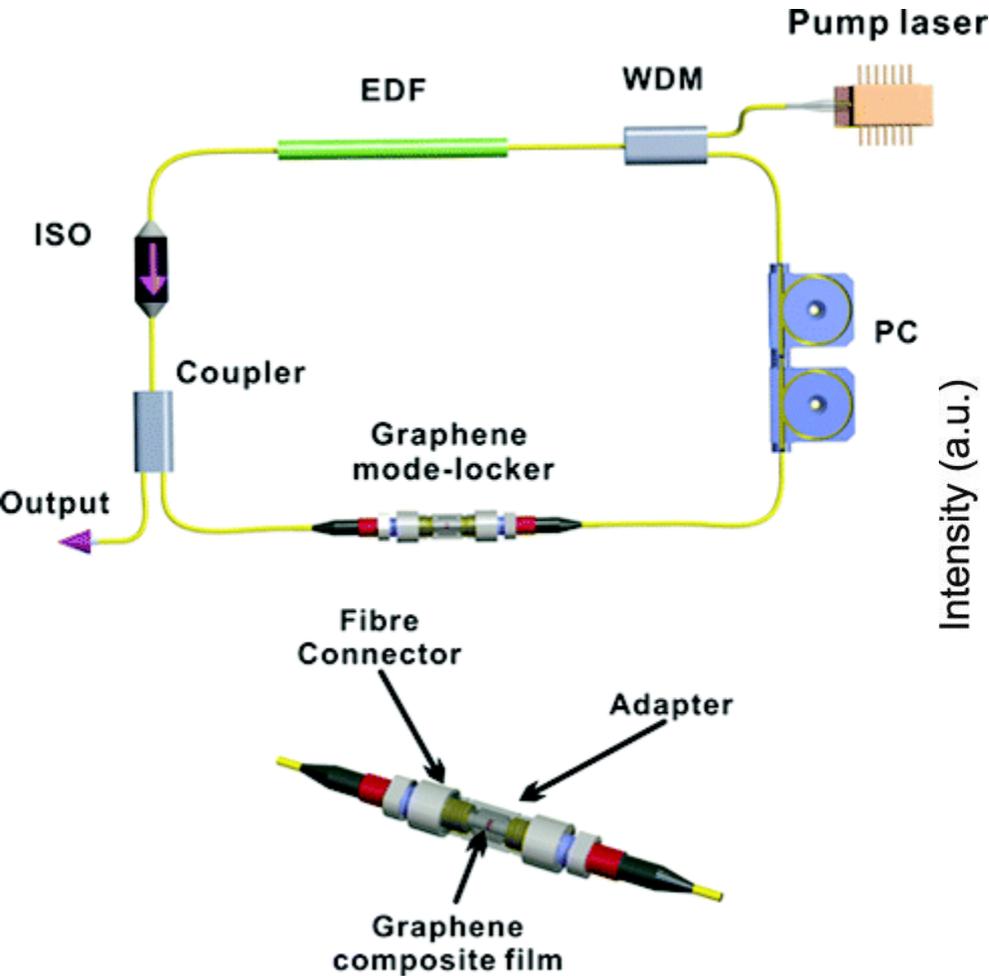
both sides work

monolayers
cannot cleave

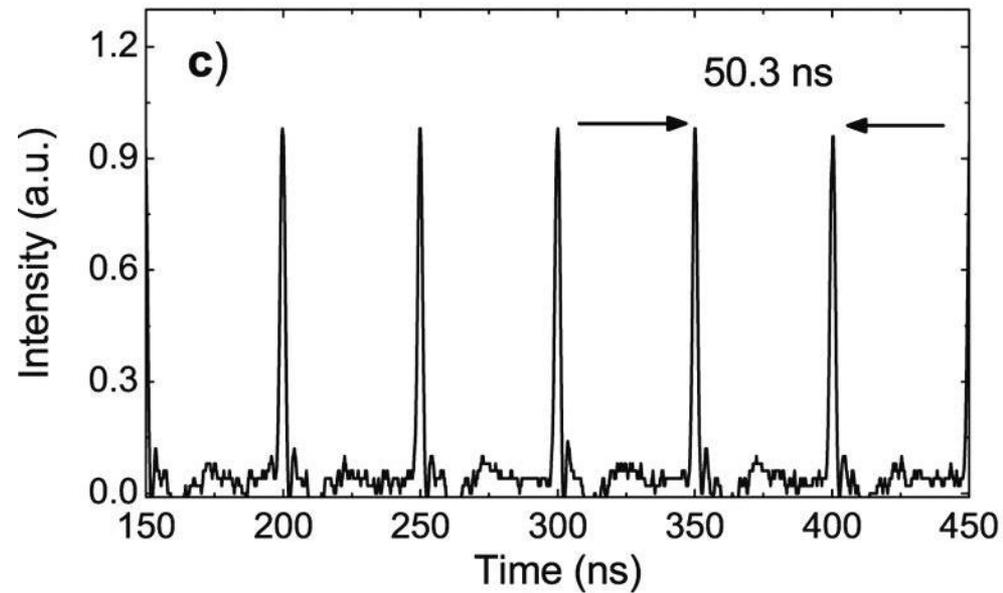
NICHE APPLICATIONS

broadband saturable absorbers

(from far-infrared to deep UV; ~ 10 fs response)



several papers
from Singapore & Cambridge, 2009-2010



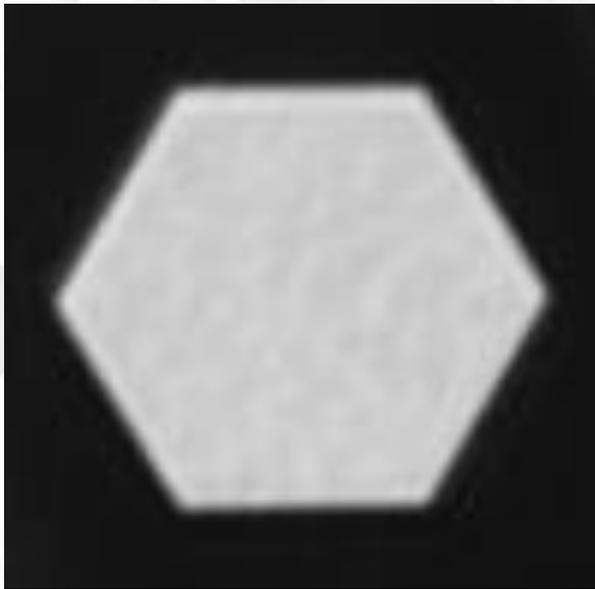
FLEXIBLE OPTOELECTRONICS

substitute for ITO, etc

$\rho < 100 \Omega/\square$ transparency $\sim 97\%$

Manchester, *Nanolet '08*;

also, Müllen, *Nanolet '08*



WORKING $10 \mu\text{m}$
GRAPHENE PIXEL

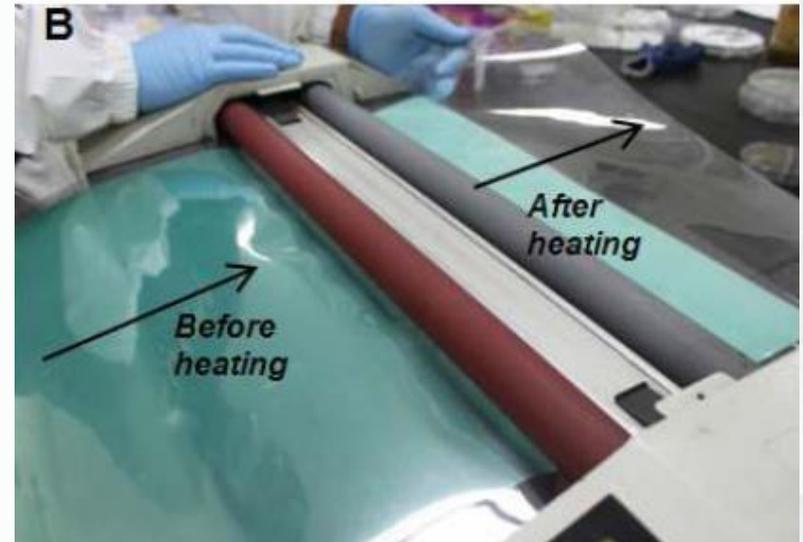
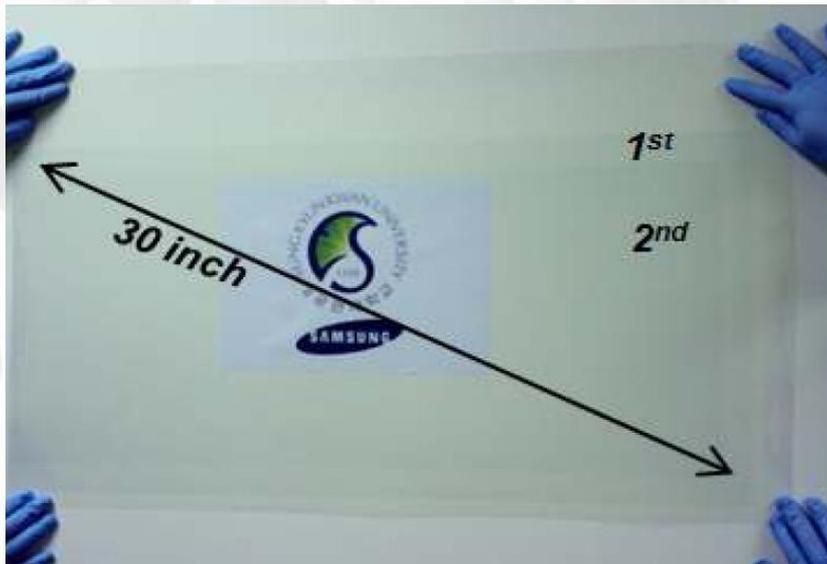
FLEXIBLE OPTOELECTRONICS

substitute for ITO, etc

$\rho < 100 \Omega/\square$ transparency $\sim 97\%$

Manchester, *Nanolet* '08;

also, Müllen, *Nanolet* '08



$\rho \sim 40 \Omega/\square$ transparency $\sim 90\%$

$\mu \sim 5,000 \text{ cm}^2/\text{Vs}$

Hong, *Nature* 2009; arxiv 2010

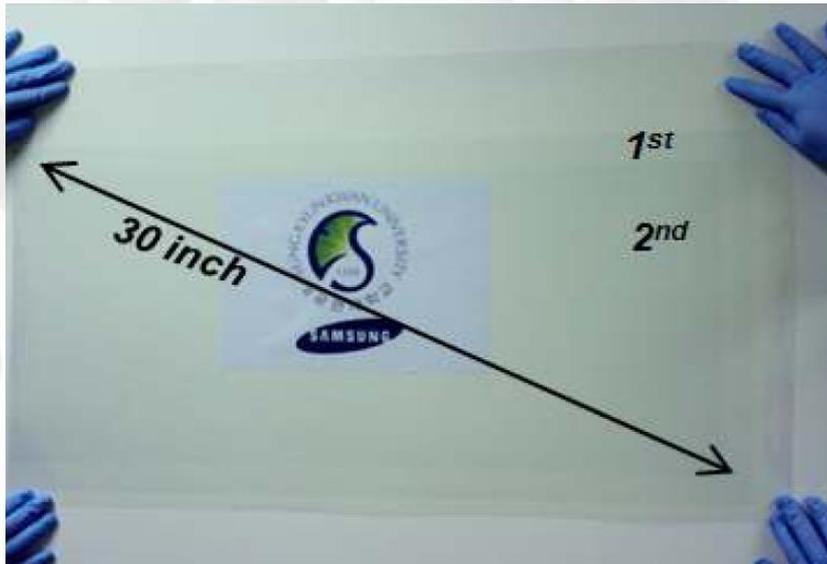
FLEXIBLE OPTOELECTRONICS

substitute for ITO, etc

$\rho < 100 \Omega/\square$ transparency $\sim 97\%$

Manchester, *Nanolet* '08;

also, Müllen, *Nanolet* '08



$\rho \sim 40 \Omega/\square$ transparency $\sim 90\%$

$\mu \sim 5,000 \text{ cm}^2/\text{Vs}$

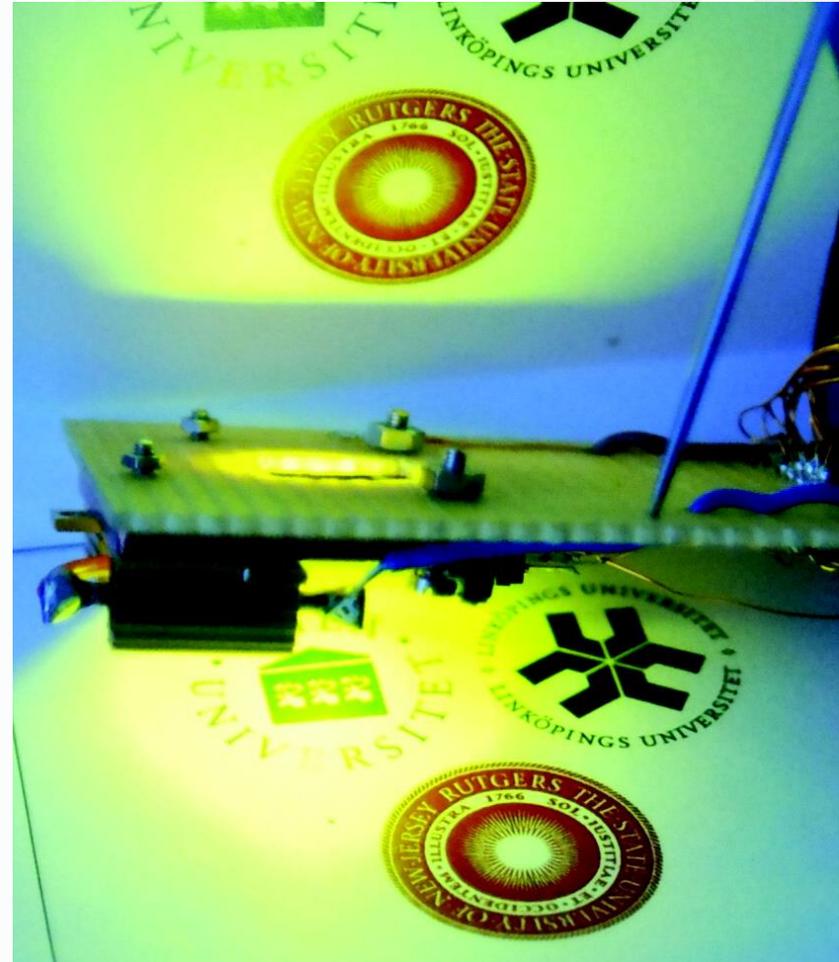
Hong, *Nature* 2009; arxiv 2010

flexibility comes on top

perfect match for OLED

both graphene anode & cathode

FOR LIGHTING



Robinson et al, *ACS Nano* 2010

FINAL MESSAGE TO TAKE AWAY

only after 5 years
Applications Are No Longer
a Wishful Thinking

maybe, OTHER 2D MATERIALS (?)



Kostya Novoselov



Sergey Morozov
(Chernogolovka)



Rahul Nair



Misha Katsnelson
(Nijmegen)



Irina Grigorieva



L. Ponomarenko



F. Schedin



P. Blake



A. Castro Neto
(Boston)



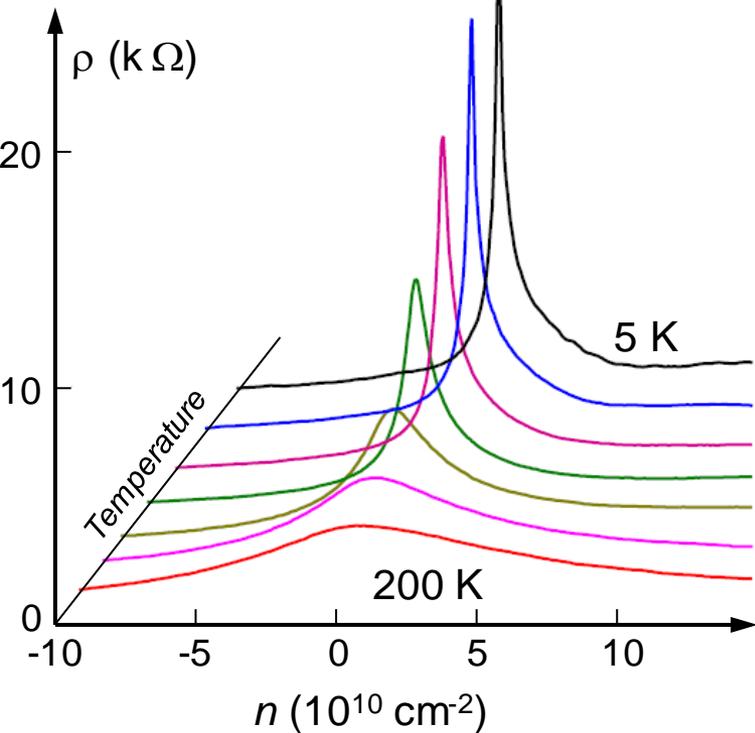
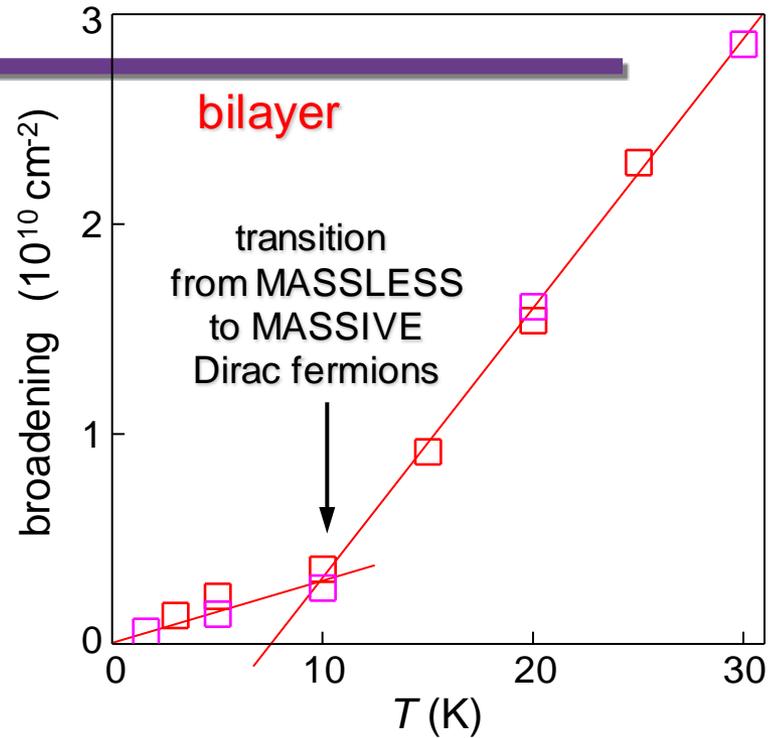
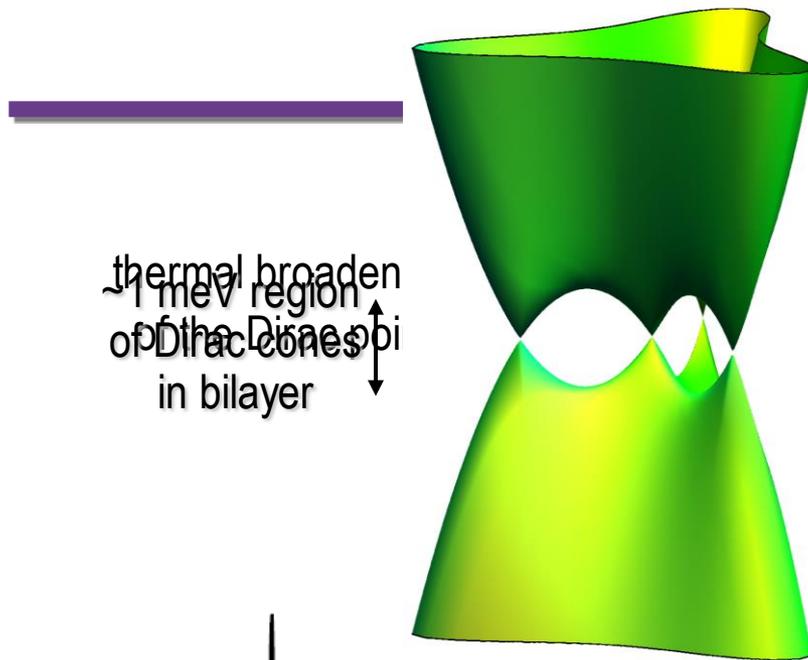
D. Elias



A. Ferrari
(Cambridge)

*Nuno Peres (Porto), Paco Guinea (Madrid), Leonid Levitov (Boston), Rui Yang,
Soeren Neubeck, Ernie Hill, Sasha Zhukov, Sasha Grigorenko*

graphene reviews: Nature Mat '07; RMP '09; Science '09



NO GAP:
probing
METALLIC STATE
The Dirac point
at ~1meV